

512

Spare Parts List

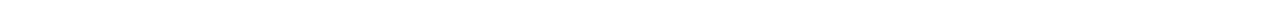


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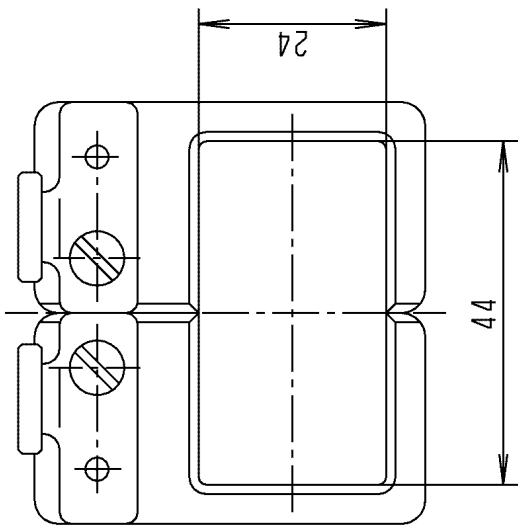
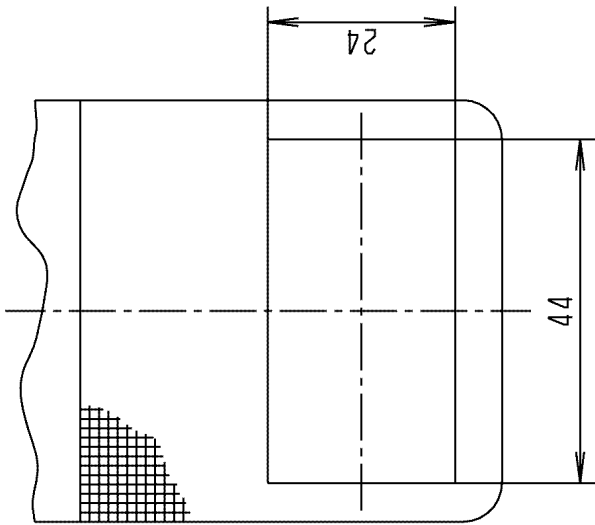
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Item	Order number	Description	Qty.
	0512 99990001	FRAME AND MISCELLANEOUS COVER COMPONENTS	
	0512 99990002	MAIN SHAFT AND NEEDLE BAR COMPONENTS	
	0512 99990003	SHUTTLE DRIVER SHAFT COMPONENTS	
	0512 99990004	WIPER MECHANISM COMPONENTS	
	0512 99990005	TENSION RELEASE AND THREAD TENSION COMPONENTS	
	0512 99990007	FEED MECHANISM COMPONENTS	
	0512 99990006	THREAD TRIMMER MECHANISM COMPONENTS	
	0512 99990008	TC CLAMP COMPONENTS	
	0512 99990009	SENSOR COMPONENTS	
	0512 99990010	THREAD STAND COMPONENTS	
	0512 99990011	ACCESSORIES PART COMPONENTS	
	0512 99990012	1900B SERIES PARTS	
	0512 220024	CLAMPING SET 2	
	0512 220074	CLAMPING SET 7	
	0512 220084	CLAMPING SET 8	
	0512 220094	CLAMPING SET 9	
	0512 220144	CLAMPING SET 14	
	0510 220074	CLAMPING SET 16	
	0510 220164	CLAMPING SET 18	
	0510 220144	CLAMPING SET 20	

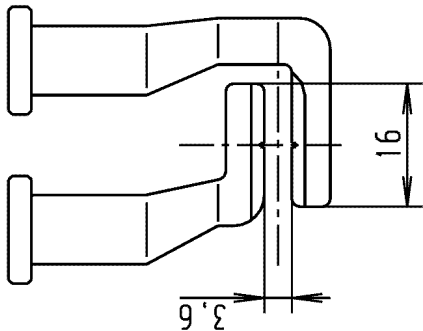
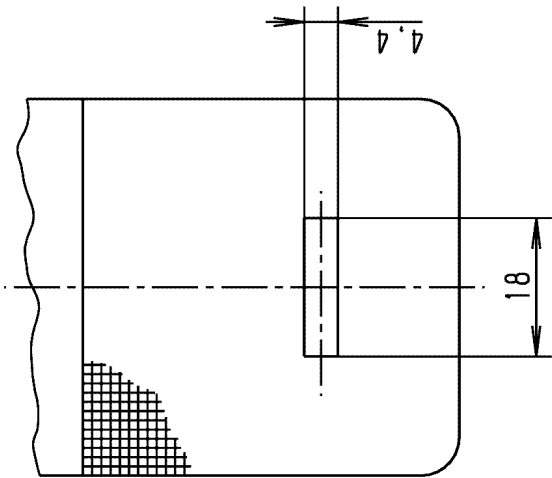
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CLAMPING SET 16 (0510 220074)

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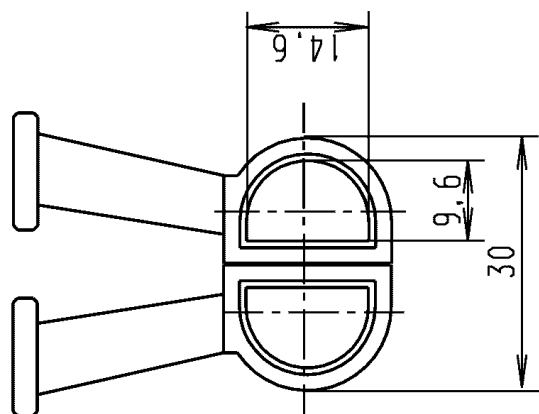
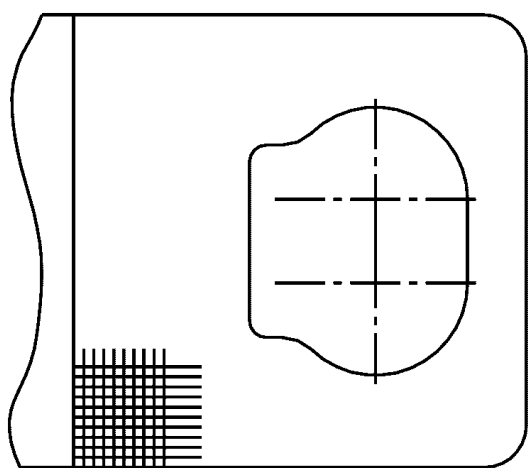
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CLAMPING SET 20 (0510 220144)

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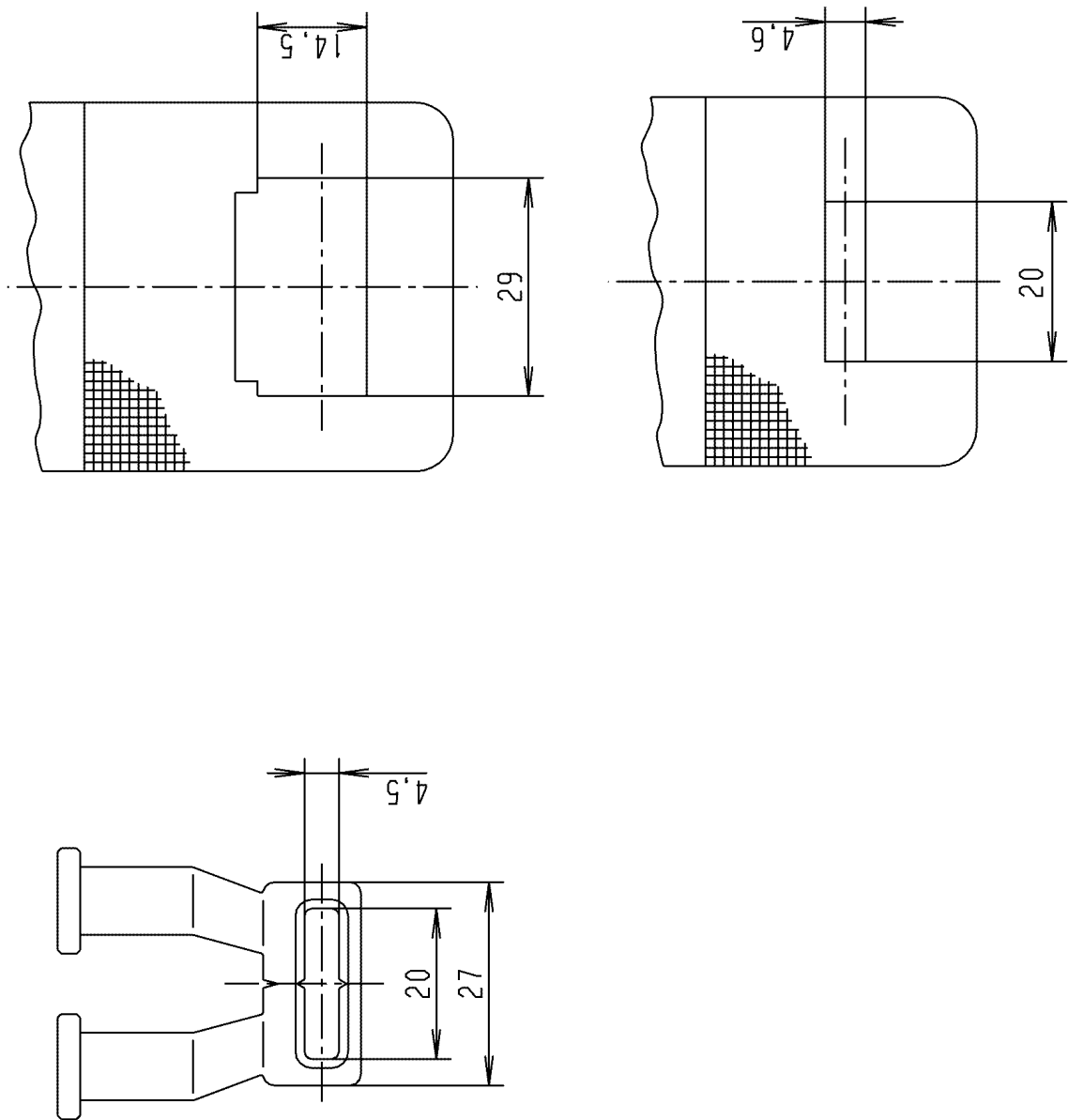
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CLAMPING SET 18 (0510 220164)

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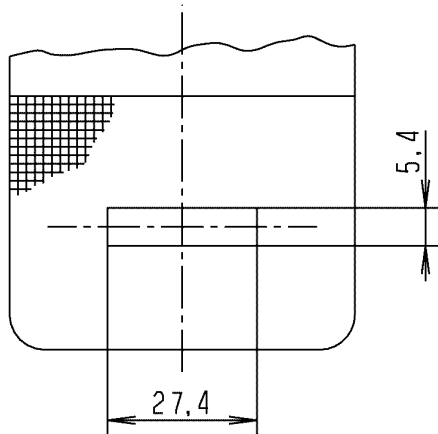
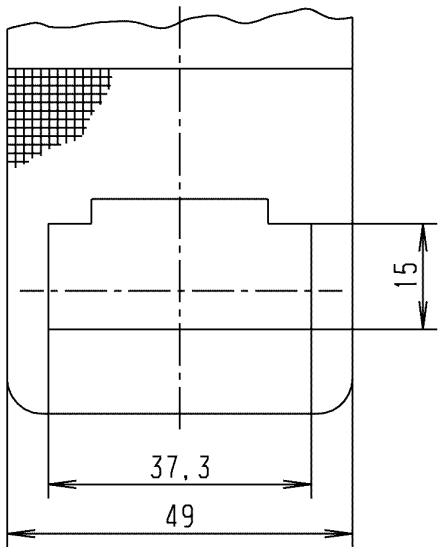
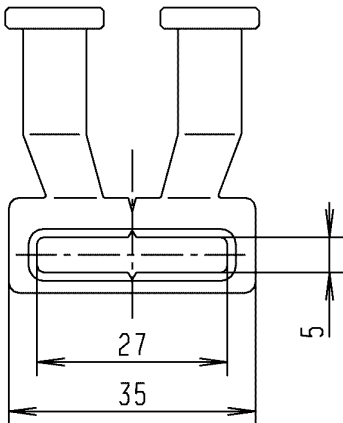
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CLAMPING SET 2 (0512 220024)

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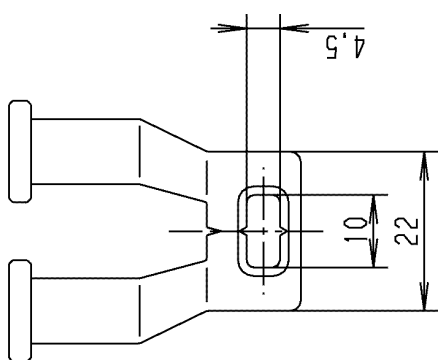
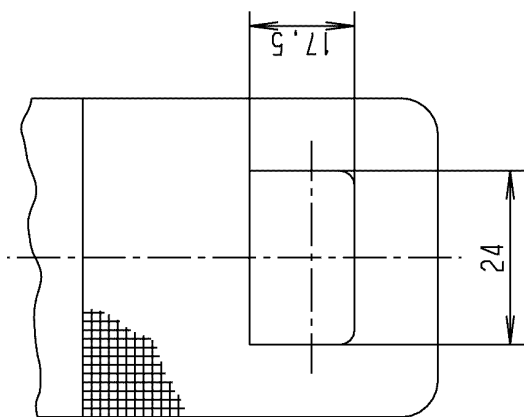
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CLAMPING SET 7 (0512 220074)

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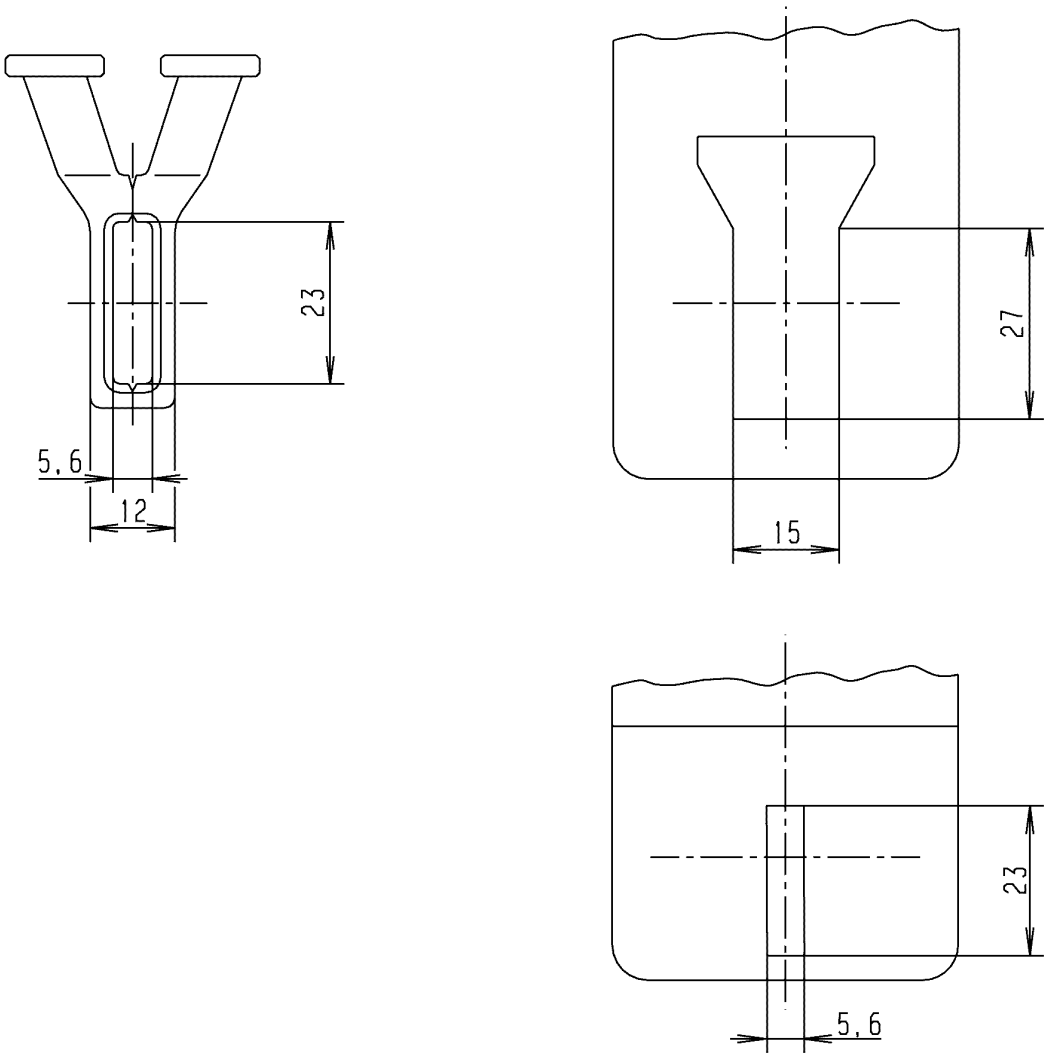
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CLAMPING SET 8 (0512 220084)

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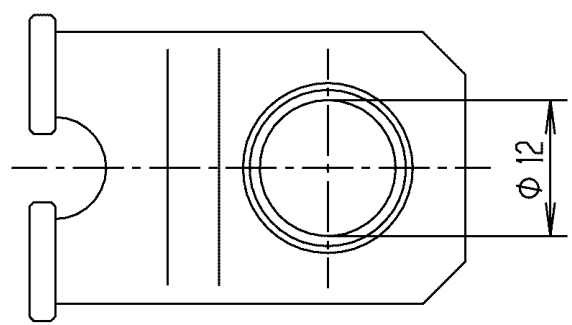
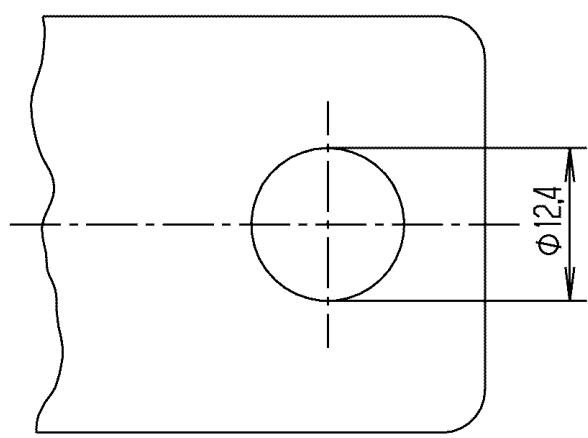
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CLAMPING SET 9 (0512 220094)

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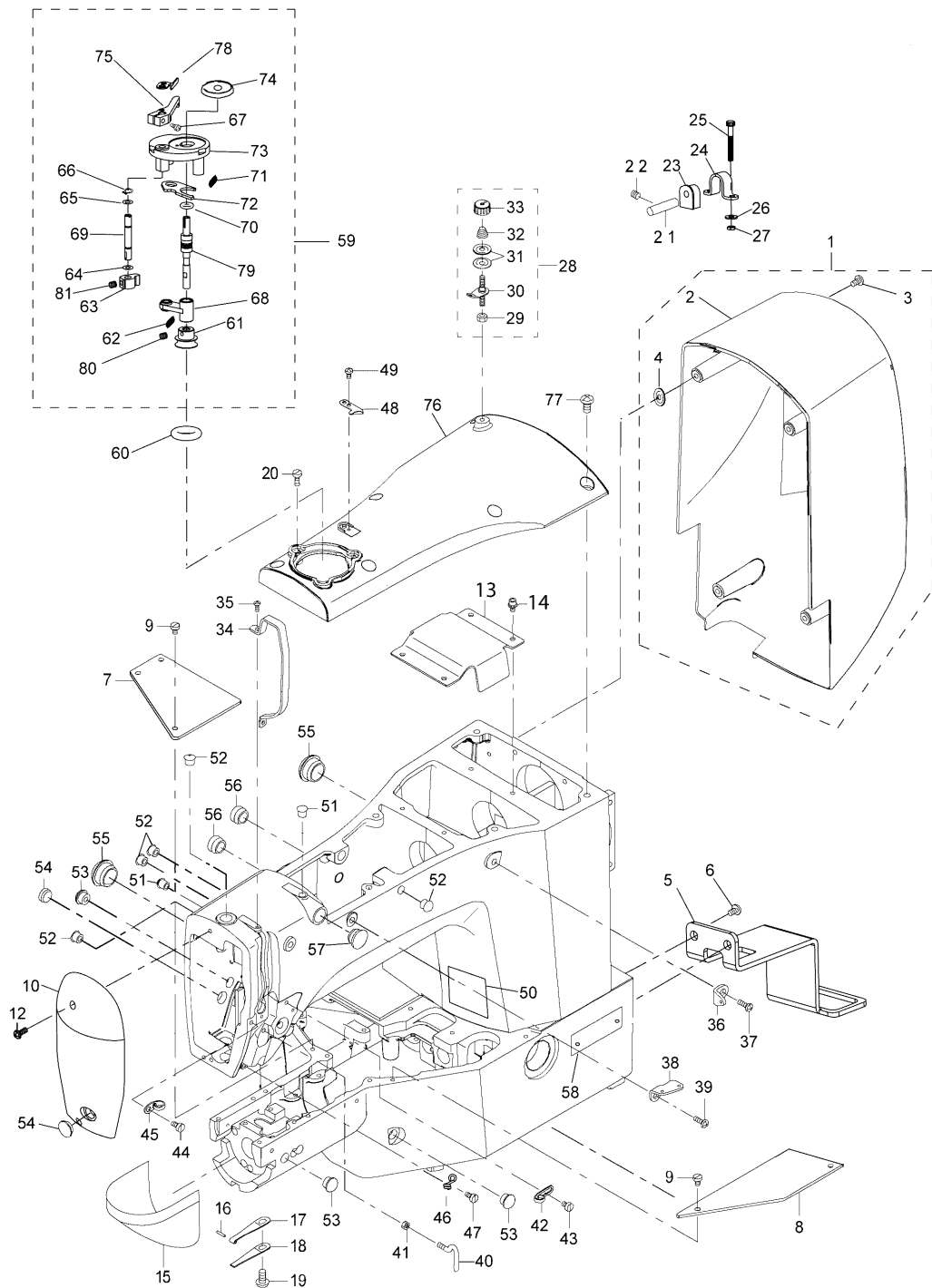
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CLAMPING SET 14 (0512 220144)

Item	Order number	Description	Qty.
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**FRAME AND MISCELLANEOUS COVER
COMPONENTS (0512 99900001)**



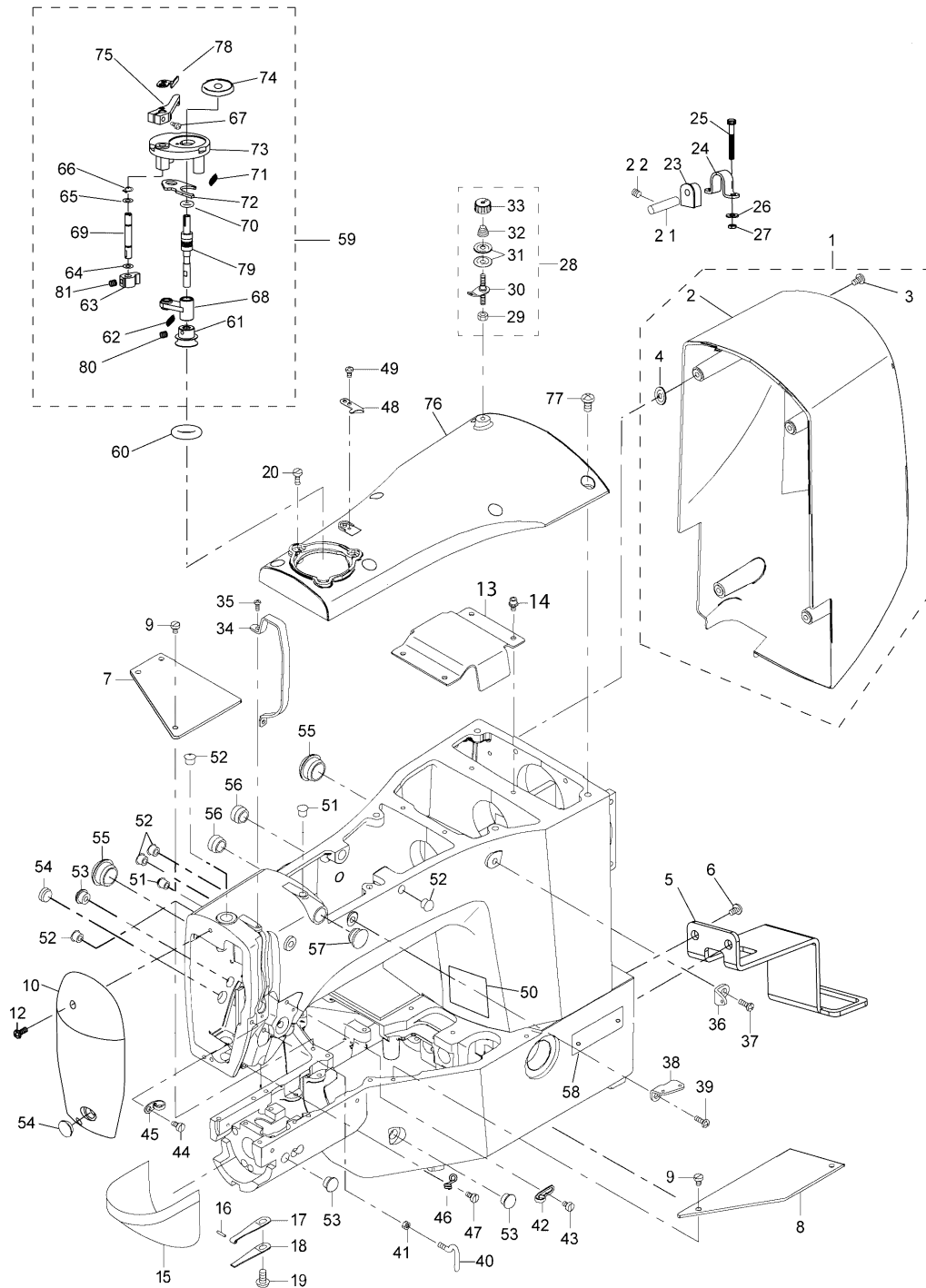
**FRAME AND MISCELLANEOUS COVER
COMPONENTS (0512 99990001)**

Item	Order number	Description	Qty.
1	0512 20006929	MOTOR COVER ASSEMBLY	1
5	0512 10008600	PROTECTION PLATE	1
6	0512 10011101	SCREW	2
7	0512 20009075	BED COVER LEFT	1
8	0512 20009076	BED COVER RIGHT	1
9	0512 10011142	SCREW	5
10	0512 20009073	FACE COVER	1
12	0512 10011150	SCREW	2
13	0512 10014301	CRANK ROD COVER	1
14	0512 10010668	SCREW	4
15	0512 20009078	CYLINDER ARM CAP	1
16	0512 10010815	PIN	1
17	0512 10011420	HOOK COVER PRESSER SPRING A	1
18	0512 10010807	HOOK COVER PRESSER SPRING B	1
19	0512 10010808	SCREW	1
20	0512 10011101	SCREW	3
21	0512 10011141	PIN	2
22	0512 10011232	SCREW	2
23	0512 10011137	HINGE RUBBER	2
24	0512 10011160	BED HINGE	2
25	0512 10011147	SCREW	4
26	0512 10003076	WASHER	4
27	0512 10003084	NUT	8
28	0512 10029035	BOBBIN THREAD TENSION ASSEMBLY	1
34	0512 20009077	BALANCE COVER	1
35	0512 10011143	SCREW	2
36	0512 10011145	THREAD GUIDE NO.1	1
37	0512 10011158	SCREW	1
38	0512 10011200	THREAD GUIDE PLATE	1
39	0512 10011158	SCREW	1

**FRAME AND MISCELLANEOUS COVER
COMPONENTS (0512 99990001)**

Item	Order number	Description	Qty.
40	0512 10011159	L-SHAPED THREAD GUIDE A	1
41	0512 10011140	NUT	1
42	0512 10008940	ARM THREAD GUIDE A	1
43	0512 10011142	SCREW	1
44	0512 10011142	SCREW	1
45	0512 10014281	TAKE-UP THREAD GUIDE B	1
46	0512 10011139	ARM THREAD GUIDE B	1
47	0512 10010668	SCREW	1
48	0512 10011149	THREAD CUTTER	1
49	0512 10011143	SCREW	1
50	0512 10029205	SAFETY LABEL	1
51	0512 10011188	RUBBER PLUG	2
52	0512 10010587	RUBBER PLUG	5
53	0512 10011136	RUBBER PLUG	4
54	0512 10011099	RUBBER PLUG	2
55	0512 10011146	RUBBER PLUG	2
56	0512 10014279	RUBBER PLUG	2
57	0512 10011190	RUBBER PLUG	1
58	0512 10028970	MACHINE COVER	1
59	0512 20009143	BOBBIN WINDER ASSEMBLY	1
60	0512 10011097	RUBBER RING	1
76	0512 20009072	TOP COVER	1
77	0512 10011161	SCREW	6

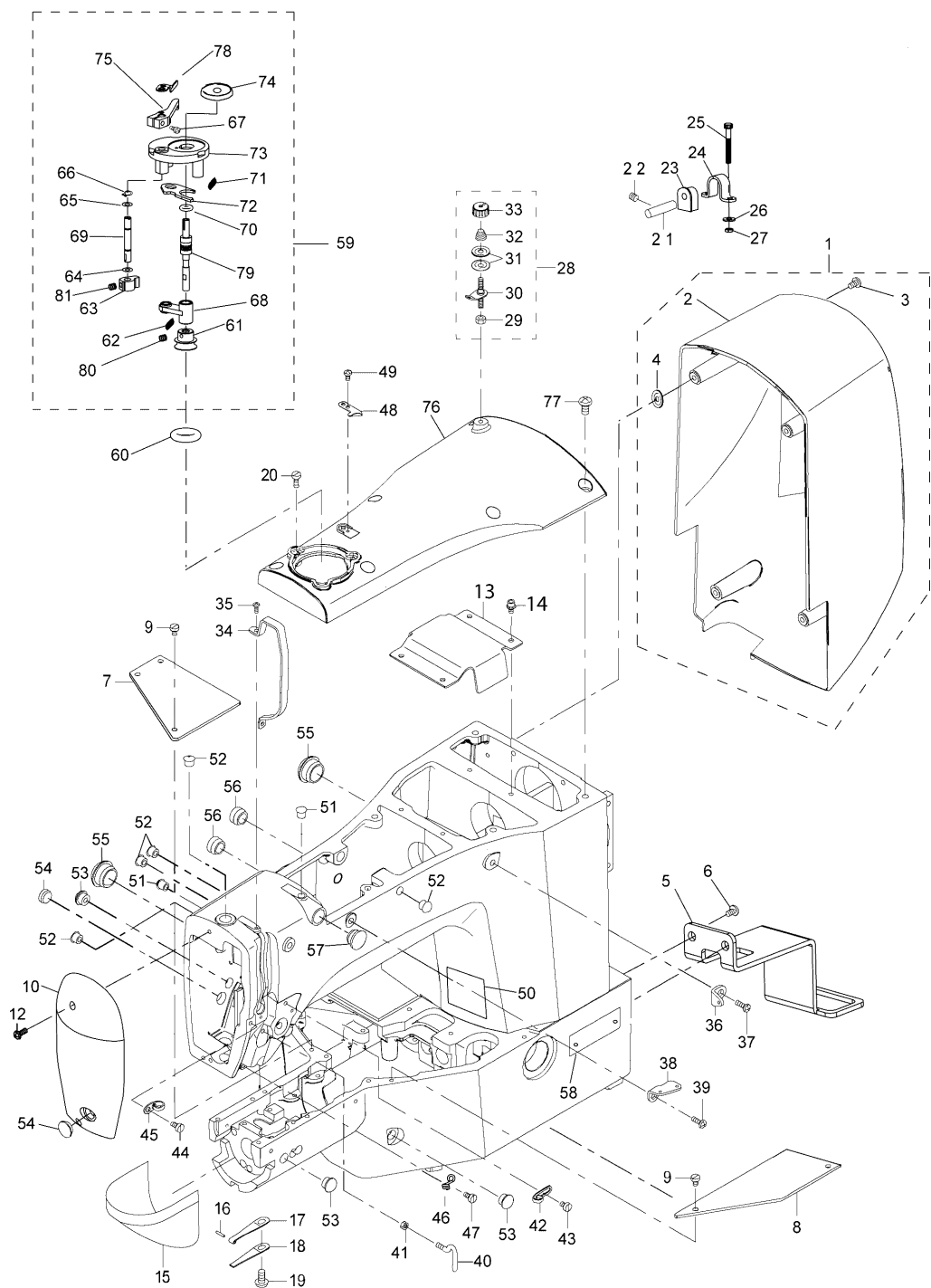
BOBBIN THREAD TENSION ASSEMBLY (0512 **10029035)**



**BOBBIN THREAD TENSION ASSEMBLY (0512
10029035)**

Item	Order number	Description	Qty.
29	0512 10004507	NUT	1
30	0512 10004504	BOBBIN THREAD TENSION ROD ASSEMBLY	1
31	0512 10004393	THREAD TENSION DISK	2
32	0512 10004391	CONNECTING ROD SPRING	1
33	0512 10029036	NUT	1

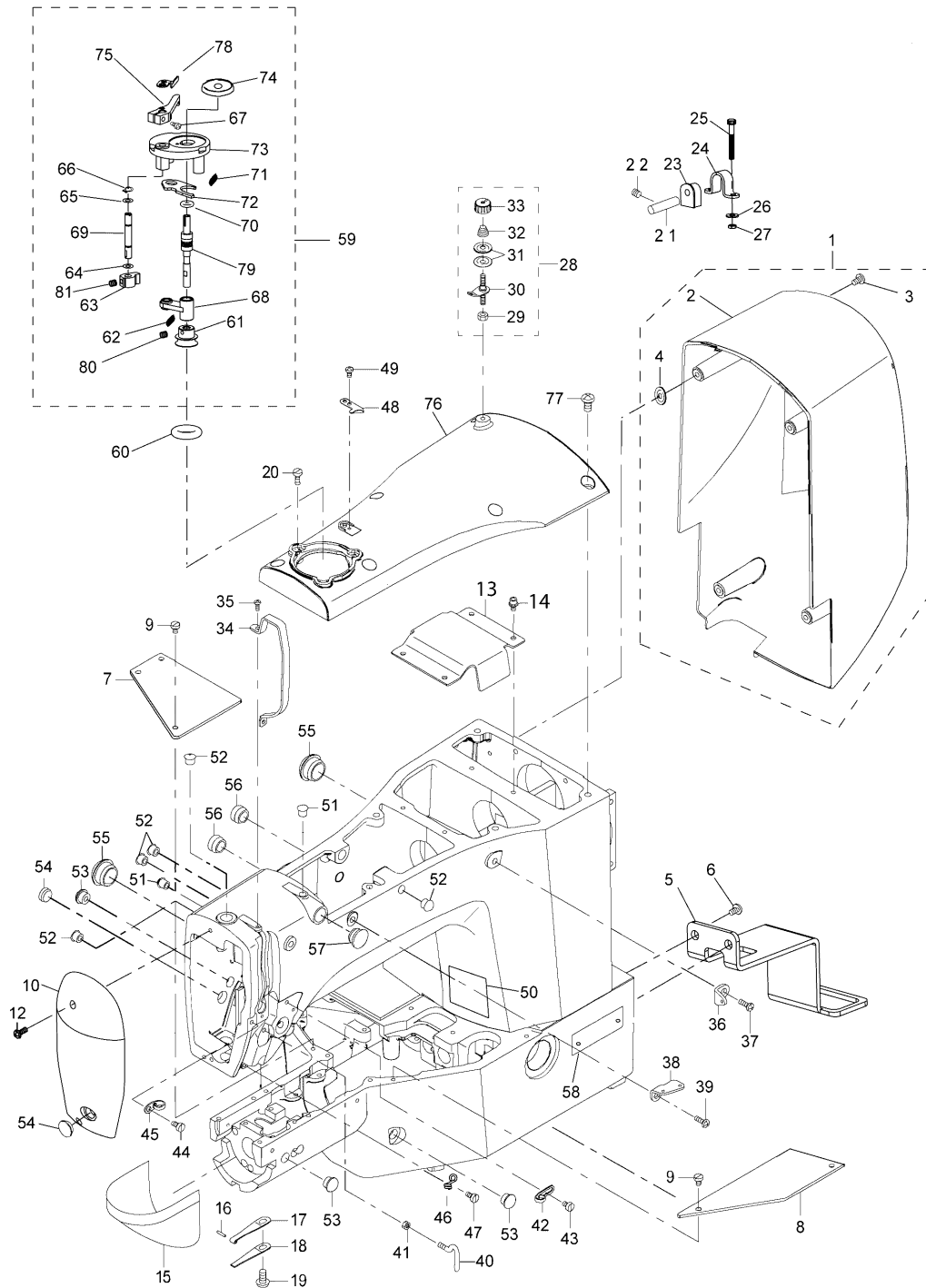
MOTOR COVER ASSEMBLY (0512 20006929)



MOTOR COVER ASSEMBLY (0512 20006929)

Item	Order number	Description	Qty.
2	0512 20009074	MOTOR COVER	1
3	0512 10011101	SCREW	4
4	0512 10011135	STOPPER	4

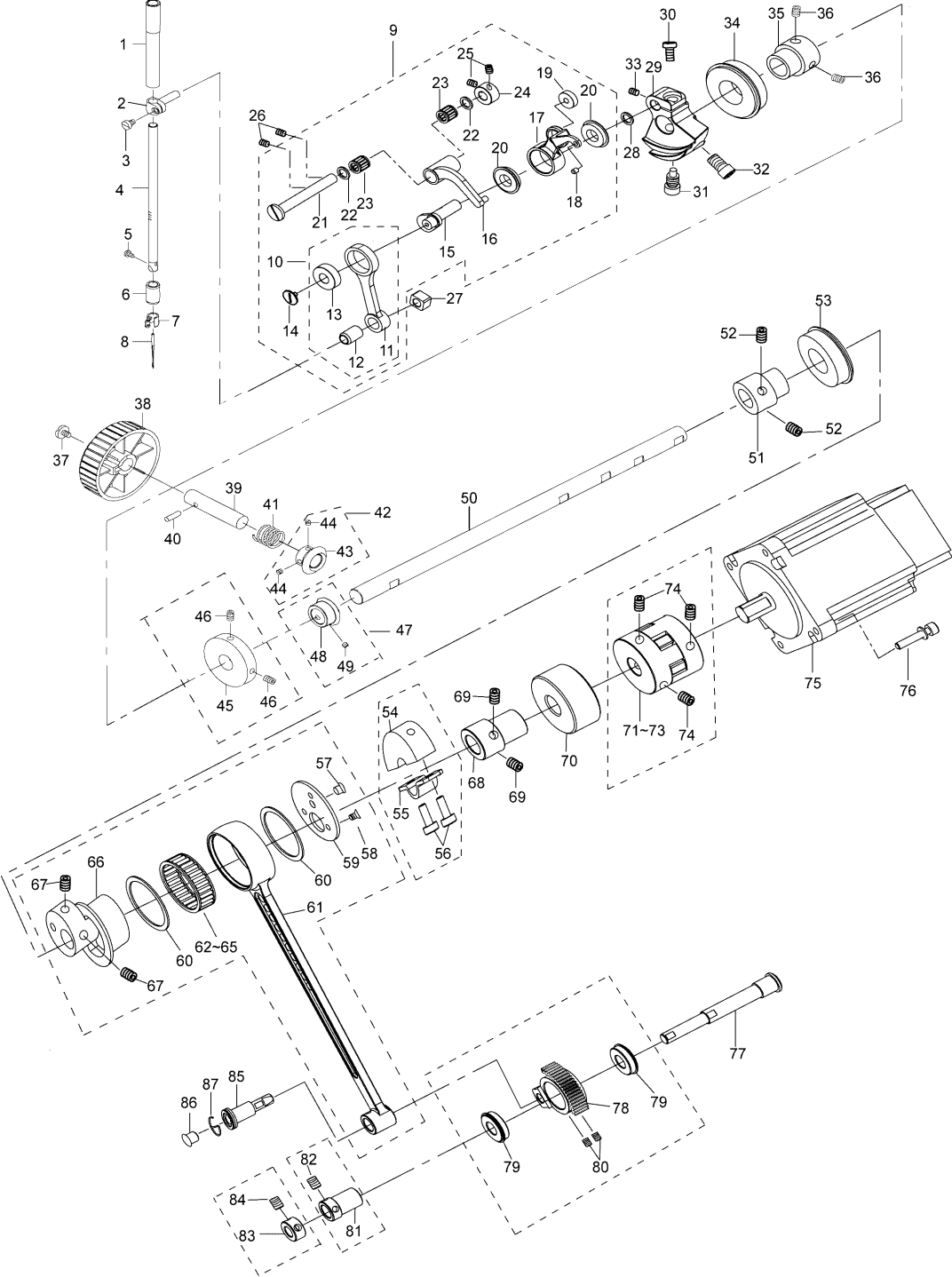
BOBBIN WINDER ASSEMBLY (0512 20009143)



BOBBIN WINDER ASSEMBLY (0512 20009143)

Item	Order number	Description	Qty.
61	0512 10004684	BOBBIN WINDER WHEEL	1
62	0512 10004501	SPRING	1
63	0512 10006151	BOBBIN WINDER REGULATOR	1
64	0512 10004486	WASHER	1
65	0512 10004486	WASHER	1
66	0512 10013038	E-RING	1
67	0512 10000735	SCREW	1
68	0512 10004383	BOBBIN WINDER SWING PLATE	1
69	0512 10006152	BOBBIN WINDER REGULATOR AXIS	1
70	0512 10004485	RUBBER RING	1
71	0512 10004494	SPRING	1
72	0512 10004497	ADJUSTING PLATE	1
73	0512 10029139	BOBBIN FITTING BASIS COMPL	1
74	0512 10004498	CUSHION	1
75	0512 10000736	BOBBIN LEVER	1
78	0512 10005682	BOBBIN WINDER ADJUSTING PLATE	1
79	0512 10004685	BOBBIN WINDER AXIS	1
80	0512 10013019	SCREW	1
81	0512 10013590	SCREW	1

MAIN SHAFT AND NEEDLE BAR COMPONENTS **(0512 00000000)**



MAIN SHAFT AND NEEDLE BAR COMPONENTS

(0512 99990000)

Item	Order number	Description	Qty.
1	0512 10023528	NEEDLE ROD METAL	2
2	0512 10010590	NEEDLE BAR CONNECTING COLUMN	2
3	0512 10010643	SCREW	1
4	0512 10014277	NEEDLE BAR	1
5	0512 10011699	SCREW	1
6	0512 10023529	NEEDLE ROD LOWER METAL	1
7	0512 10011701	THREAD GUIDE	1
8	0512 10023286	NEEDLE	1
9	0512 10021602	THREAD TAKE UP ASSEMBLY	1
10	0512 10007983	NEEDLE BAR CRANK BOD ASSEMBLY	1
26	0512 10011232	SCREW	2
27	0512 10011194	SQUARE BLOCK	1
28	0512 10011622	THRUST COLLAR	1
29	0512 10014283	COUNTER WEIGHT	1
30	0512 10014272	SCREW	1
31	0512 10014282	SCREW	1
32	0512 10014284	SCREW	1
33	0512 10011232	SCREW	1
34	0512 10003467	BEARING	1
35	0512 10014280	BEARING BUSH A	1
36	0512 10010678	SCREW	2
37	0512 10011225	SCREW	1
38	0512 10029141	PULLEY	1
39	0512 10011231	HAND PULLEY SHAFT	1
40	0512 10006073	PIN	1
41	0512 10011242	SPRING	1
42	0512 10021312	GEAR ASSEMBLY	1
45	0512 10002392	BTW DRIVING WHEEL	1
46	0512 10011223	SCREW	2
47	0512 10027407	GEAR ASSEMBLY	1

MAIN SHAFT AND NEEDLE BAR COMPONENTS

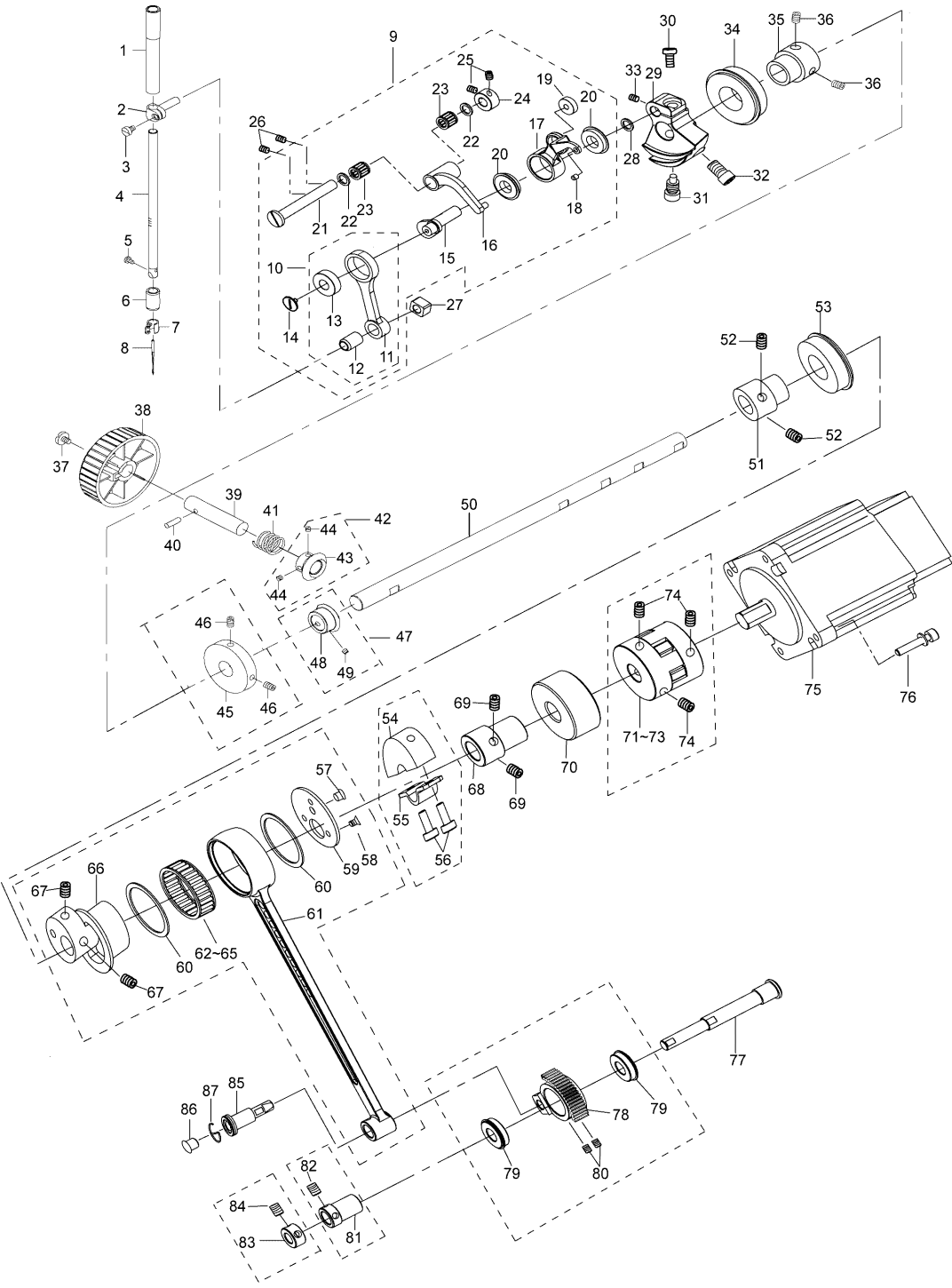
(0512 99990000)

Item	Order number	Description	Qty.
50	0512 10014278	MAIN SHAFT	1
51	0512 10014362	BEARING BUSH B	1
52	0512 10010678	SCREW	2
53	0512 10003547	BEARING	1
54	0512 10014337	CRANK BALANCER	1
55	0512 10014332	CRANK BALANCER FIX PLATE	1
56	0512 10011644	SCREW	2
57	0512 10014266	RUBBER PLUG	1
58	0512 10009626	SCREW	3
59	0512 10014268	CRANK ROD SUPPORT PLATE	1
60	0512 10014269	THRUST COLLAR	2
61	0512 10014270	CRANK ROD	1
62	0512 10023508	BEARING	1
63	0512 10023509	BEARING	1
64	0512 10023510	BEARING	1
65	0512 10023511	BEARING	1
66	0512 10014265	ECCENTRIC WHEEL	1
67	0512 10009187	SCREW	2
68	0512 10014264	BEARING BUSH C	1
69	0512 10010678	SCREW	2
70	0512 10025863	BEARING	1
71	0512 10012613	COUPLING	1
72	0512 10011227	RELAX	1
73	0512 10012615	COUPLING	1
74	0512 10009187	SCREW	4
75	9800 170042	AC SERVO MOTOR	1
76	0512 10000157	SCREW	4
77	0512 10008551	PIN	1
78	0512 10008790	GEAR	1
79	0512 10003533	BEARING	2

MAIN SHAFT AND NEEDLE BAR COMPONENTS
(0512 00000000)

Item	Order number	Description	Qty.
80	0512 10011232	SCREW	2
81	0512 10025296	THRUST COLLAR	1
82	0512 10013590	SCREW	2
83	0512 10004600	THRUST COLLAR	1
84	0512 10013590	SCREW	2
85	0512 10014333	PIN	1
86	0512 10011188	RUBBER PLUG	1
87	0512 10031713	LOCKING TWISTED COIL	1

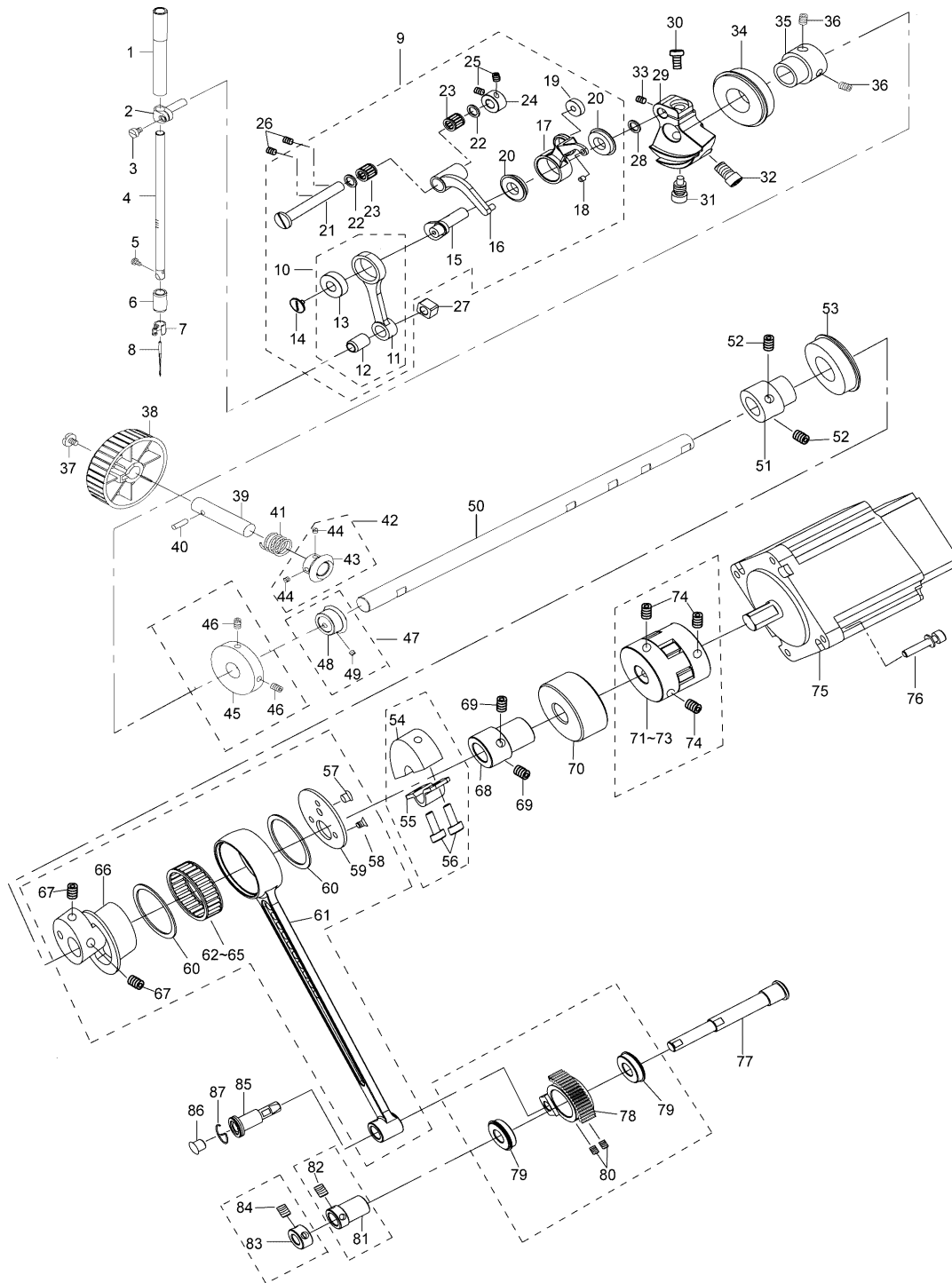
NEEDLE BAR CRANK BOD ASSEMBLY (0512
10007983)



**NEEDLE BAR CRANK BOD ASSEMBLY (0512
10007983)**

Item	Order number	Description	Qty.
11	0512 10007986	NEEDLE BAR CRANK ROD	1
12	0512 10005793	NEEDLE BAR CRANK ROD METAL	1
13	0512 10009777	BEARING	1

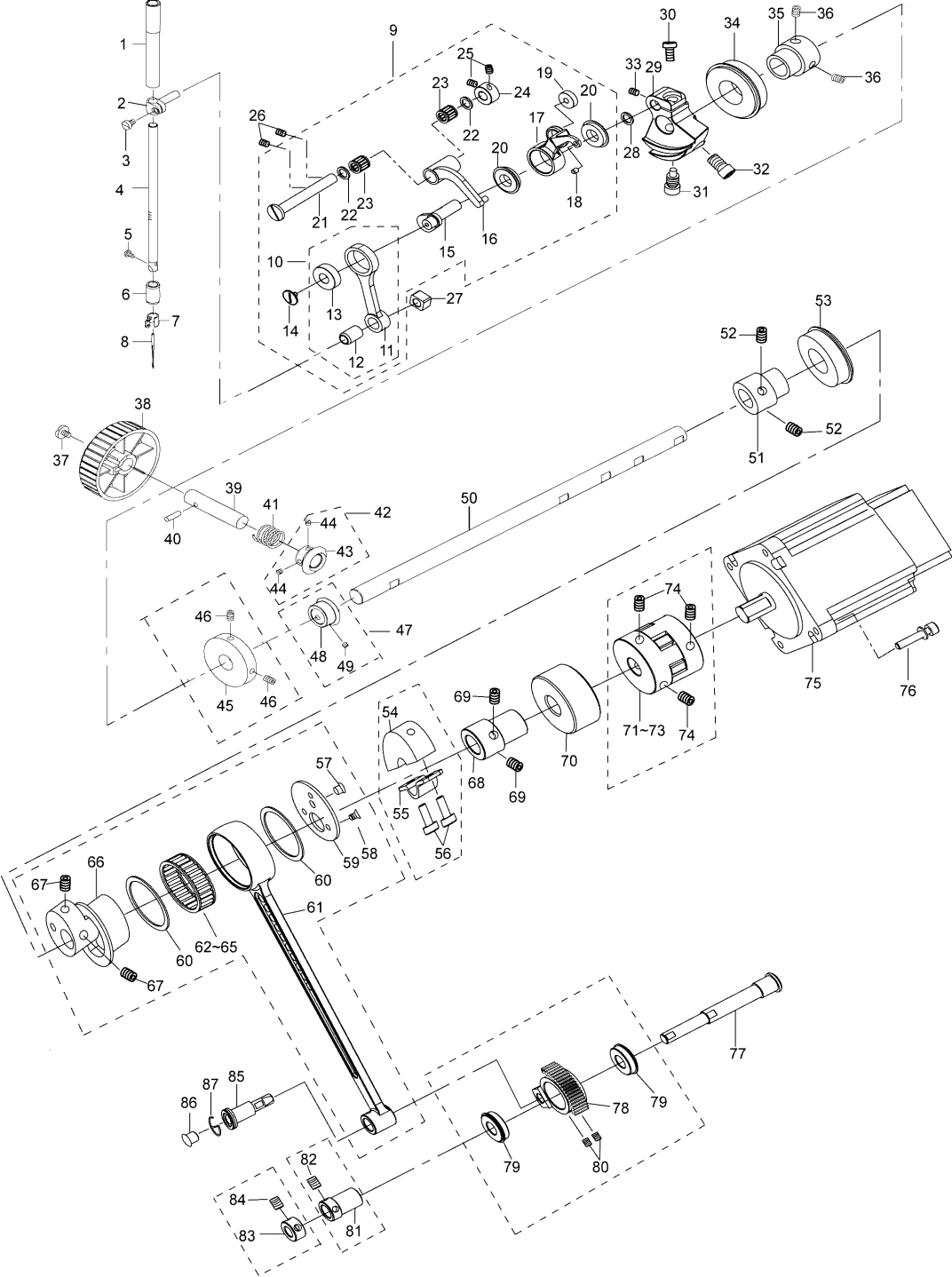
GEAR ASSEMBLY (0512 10021312)



GEAR ASSEMBLY (0512 10021312)

Item	Order number	Description	Qty.
43	0512 10011235	GEAR	1
44	0512 10011226	SCREW	2

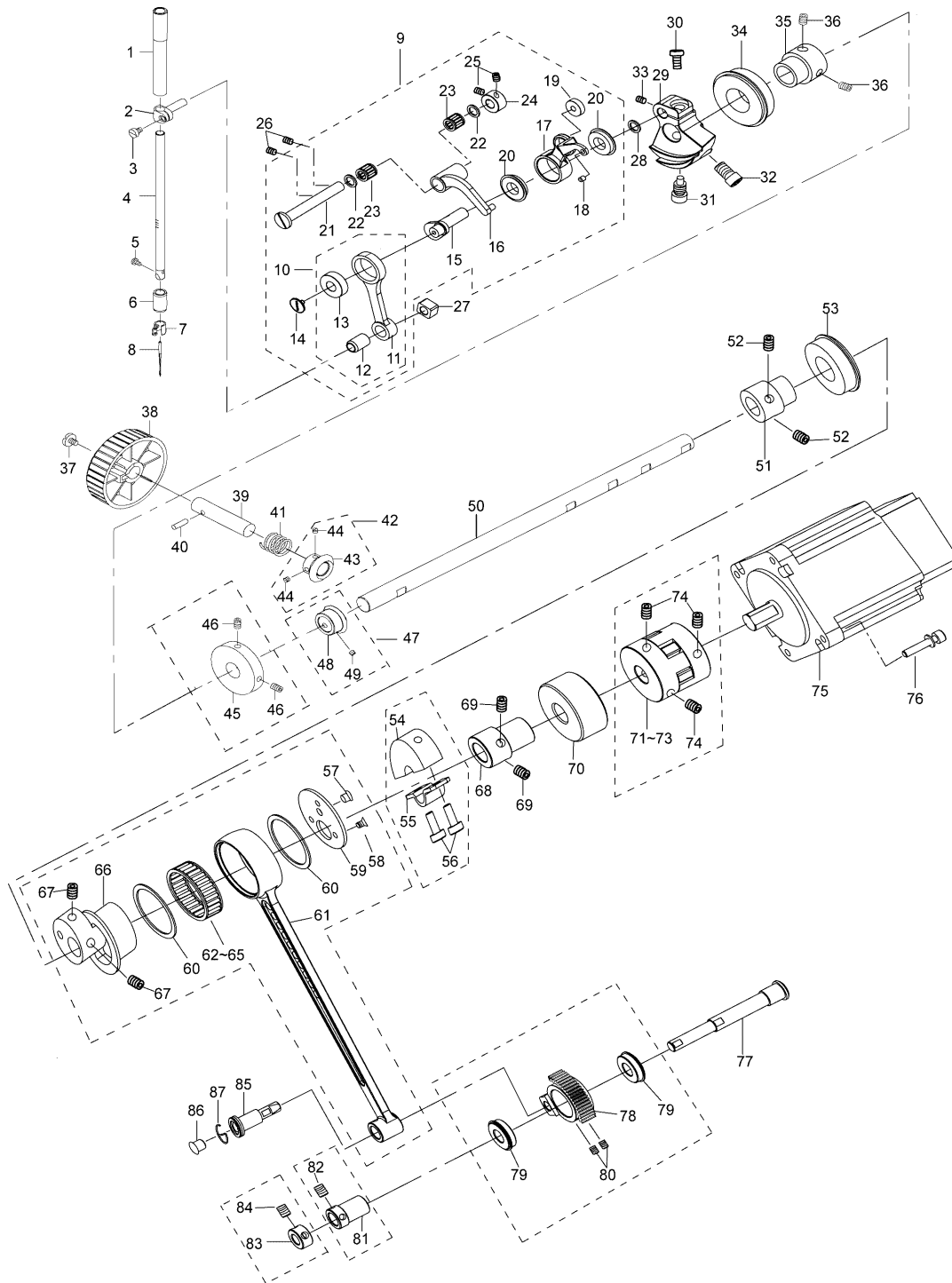
THREAD TAKE UP ASSEMBLY (0512 10021602)



THREAD TAKE UP ASSEMBLY (0512 10021602)

Item	Order number	Description	Qty.
14	0512 10010537	SCREW	1
15	0512 10008014	NEEDLE BAR CRANK	1
16	0512 10007987	THREAD TAKE UP CRANK	2
17	0512 10007985	THREAD TAKE UP LEVER	1
18	0512 10004161	THREAD PASS BUSH	1
19	0512 10003533	BEARING	1
20	0512 10009776	BEARING	2
21	0512 10007984	BALANCE CRANK PIN	1
22	0512 10005786	THRUST COLLAR	2
23	0512 10005747	BEARING	2
24	0512 10005745	THRUST COLLAR	1
25	0512 10004482	SCREW	2

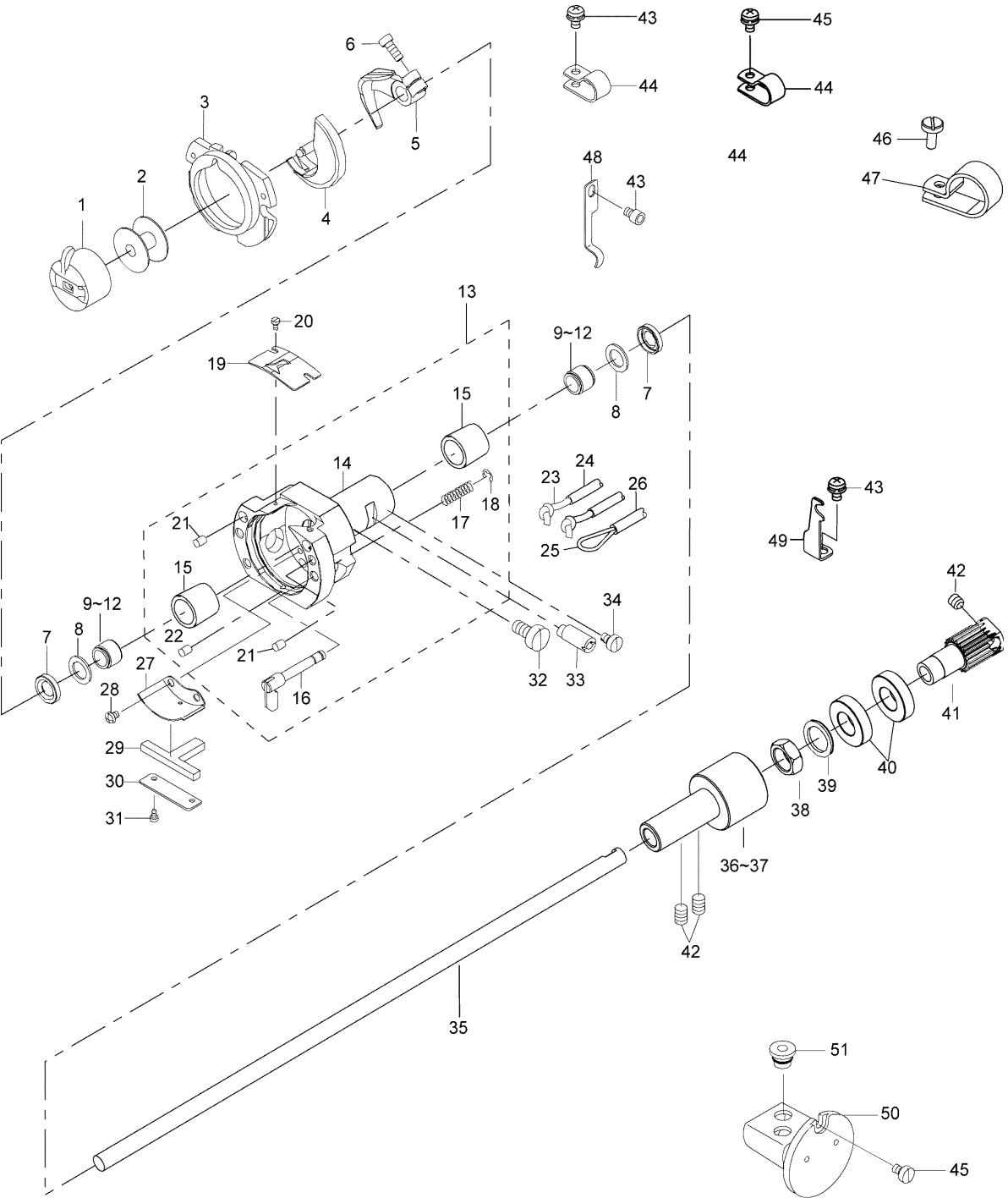
GEAR ASSEMBLY (0512 10027407)



GEAR ASSEMBLY (0512 10027407)

Item	Order number	Description	Qty.
48	0512 10002413	GEAR	1
49	0512 10011226	SCREW	2

SHUTTLE DRIVER SHAFT COMPONENTS (0512
qqqqnnn?)



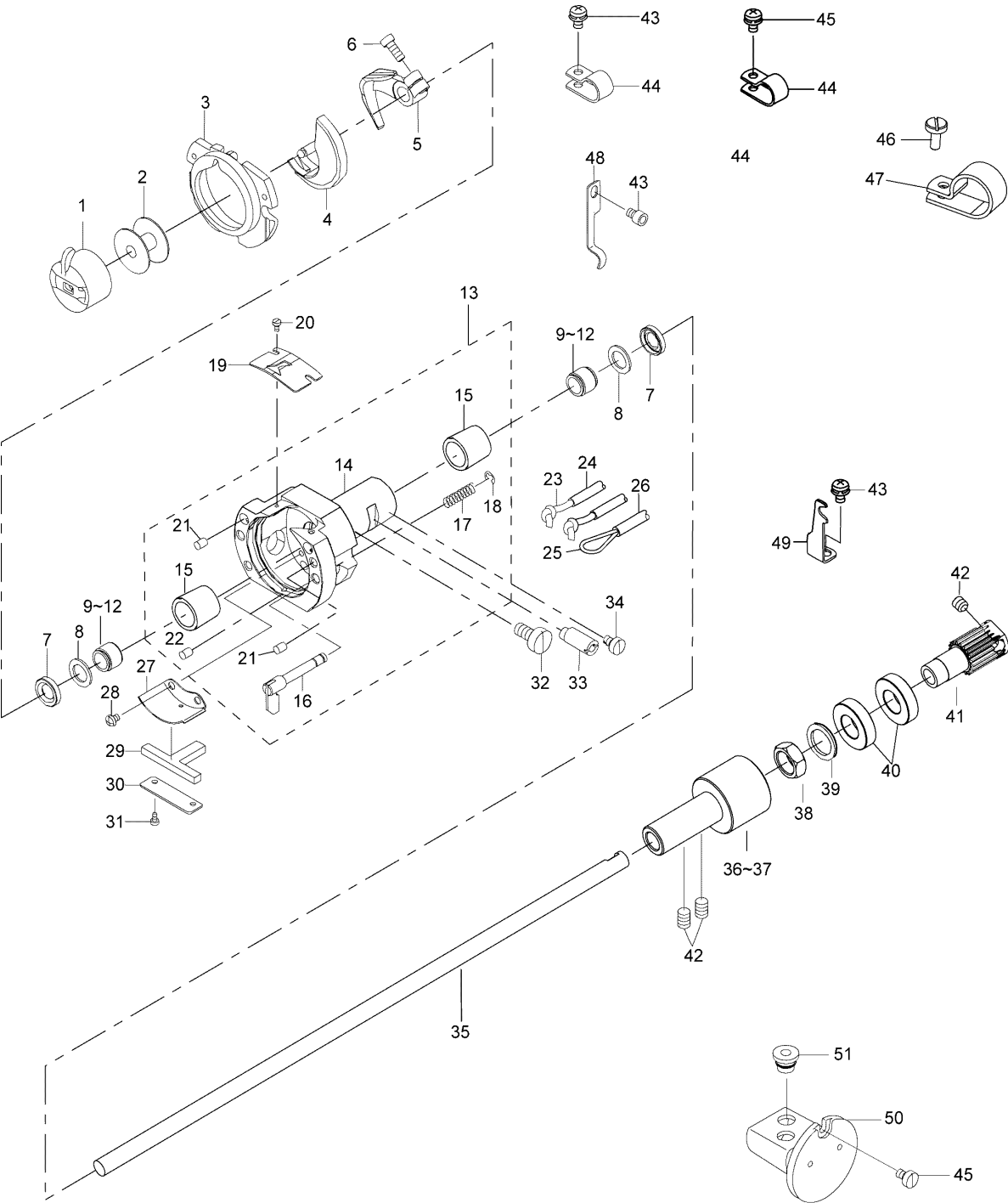
SHUTTLE DRIVER SHAFT COMPONENTS (0512**aaaaaaa?)**

Item	Order number	Description	Qty.
1	0512 10003781	BOBBIN CASE ASM	1
2	0512 10004592	BOBBIN	1
3	0512 10010738	SHUTTLE RACE RING ASSEMBLY	1
4	0512 10025068	INNER HOOK	1
5	0512 10004609	SHUTTLE DRIVER	1
6	0512 10004611	SCREW	1
7	0512 10014297	SHUTTLE OIL SEAL	2
8	0512 10014295	SHUTTLE BEARING RING	2
9	0512 10023516	BEARING	2
10	0512 10023517	BEARING	2
11	0512 10023518	BEARING	2
12	0512 10023519	BEARING	2
13	0512 10022792	SHUTTLE ASSEMBLY	1
19	0512 10004596	SHUTTLE UPPER SPRING	1
20	0512 10010744	SCREW	2
23	0512 10008103	OIL WICK	2
24	0512 10007795	OIL TUBE	2
25	0512 10008103	OIL WICK	1
26	0512 10007795	OIL TUBE	1
27	0512 10007926	SHUTTLE LUBRICATING PLATE	1
28	0512 10010797	SCREW	2
29	0512 10010800	SHUTTLE ONCE THROUGH OIL FELT	1
30	0512 10010799	ONCE THROUGH OIL FELT PRESSER	1
31	0512 10010744	SCREW	2
32	0512 10010817	SCREW	1
33	0512 10011426	SCREW	1
34	0512 10011425	SCREW	1
35	0512 10014336	LOWER SHAFT	1
36	0512 10023514	GEARED SLEEVE A	1
37	0512 10023515	GEARED SLEEVE B	1

SHUTTLE DRIVER SHAFT COMPONENTS (0512
aaaaaa3

Item	Order number	Description	Qty.
38	0512 10014335	NUT	1
39	0512 10014330	WASHER	1
40	0512 10012777	BEARING	2
41	0512 10014329	GEARED	1
42	0512 10011232	SCREW	4
43	10512 0010685	SCREW	3
44	0512 10008228	CABLE CLIP	3
45	0512 10012892	SCREW	3
46	0512 10011101	SCREW	1
47	0512 10008229	CABLE CLIP	1
48	0512 10014294	OIL_PIPE HOLDER	1
49	0512 10014288	TUBE_CLAMP	1
50	0512 10021601	OIL TANK ASM.	1
51	0512 10014296	RUBBER BUSH	2

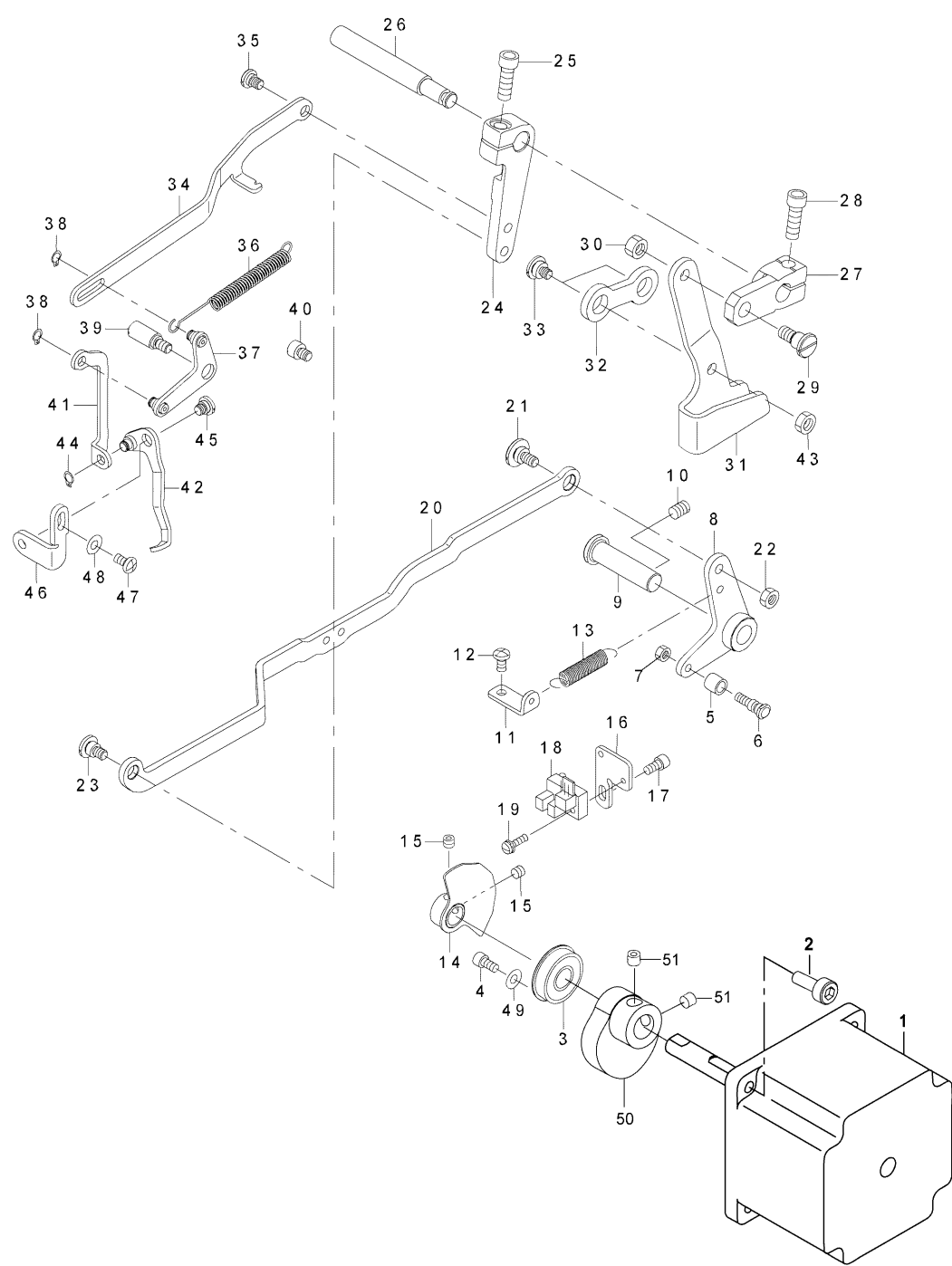
SHUTTLE ASSEMBLY (0512 10022792)



SHUTTLE ASSEMBLY (0512 10022792)

Item	Order number	Description	Qty.
14	0512 10014248	SHUTTLE	1
15	0512 10008576	SHUTTLE BUSH	1
16	0512 10004261	INNER HOOK PRESSER ASSEMBLY	2
17	0512 10004495	SPRING	2
18	0512 10009669	E-RING	2
21	0512 10011077	SHUTTLE OIL FELT	2
22	0512 10011427	SHUTTLE OIL FELT	1

WIPER MECHANISM COMPONENTS (0512 99990004)



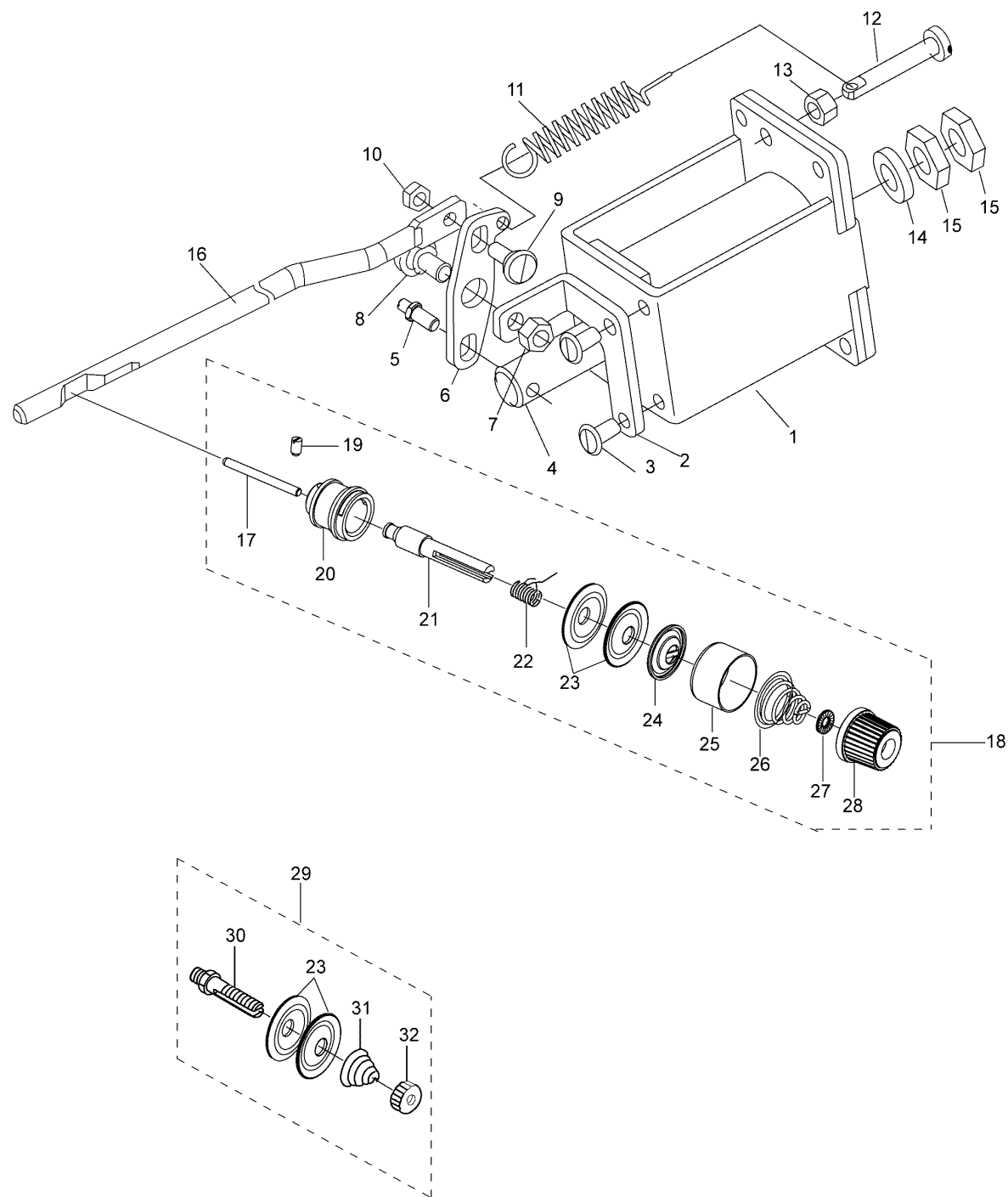
WIPER MECHANISM COMPONENTS (0512 99990004)

Item	Order number	Description	Qty.
1	0512 10024982	PRESSER LIFTING MOTOR	1
2	0512 10011644	SCREW	4
3	0512 10003601	BEARING	1
4	0512 10010668	SCREW	1
5	0512 10028245	PIN SET	1
6	0512 10014342	PIN	1
7	0512 10014354	NUT	1
8	0512 10007998	LIFTER LINK A ASSEMBLY	1
9	0512 10014289	THREAD TRIMMER SHAFT	1
10	0512 10011232	SCREW	1
11	0512 10014343	SIDE COVER THREAD GUIDE	1
12	0512 10012892	SCREW	1
13	0512 10014356	SPRING	1
14	0512 10014293	SENSOR SLIT	1
15	0512 10011518	SCREW	2
16	0512 10014291	SENSOR INSTALLING BASE	1
17	0512 10010668	SCREW	1
18	0512 10026622	PHOTO SENSOR	1
19	0512 10010667	SCREW	1
20	0512 10014351	LIFTER LINK B	1
21	0512 10014344	SCREW	1
22	0512 10010725	NUT	1
23	0512 10025297	SCREW	1
24	0512 10010679	CONNECTING ARM	1
25	0512 10010735	SCREW	1
26	0512 10011914	CONNECTING SHAFT	1
27	0512 10014340	LOWERING ARM	1
28	0512 10010735	SCREW	1
29	0512 10010674	SCREW	1
30	0512 10010725	NUT	1

WIPER MECHANISM COMPONENTS (0512 99990004)

Item	Order number	Description	Qty.
31	0512 10014355	LOWERING FOOT	1
32	0512 10010684	CONNECTING LINK	1
33	0512 10010727	SCREW	2
34	0512 10014346	WIPER CONNECTING LINK	1
35	0512 10004594	SCREW	1
36	0512 10004604	SPRING	1
37	0512 10014352	WIPER CONNECTING ARM ASSEMBLY	1
38	0512 10009653	WASHER	2
39	0512 10004601	SCREW	1
40	0512 10014345	SCREW	1
41	0512 10014353	WIPER CONNECTING PLATE	1
42	0512 10014348	WIPER C ASSEMBLY	1
43	0512 10010725	NUT	1
44	0512 10009653	WASHER	1
45	0512 10004593	SCREW	1
46	0512 10014341	WIPER BASE PLATE	1
47	0512 10004593	SCREW	1
48	0512 10009653	WASHER	1
49	0512 10010741	WASHER	1
50	0512 10014287	LIFT TO PRESS THE CAM	1
51	0512 10011232	SCREW	2

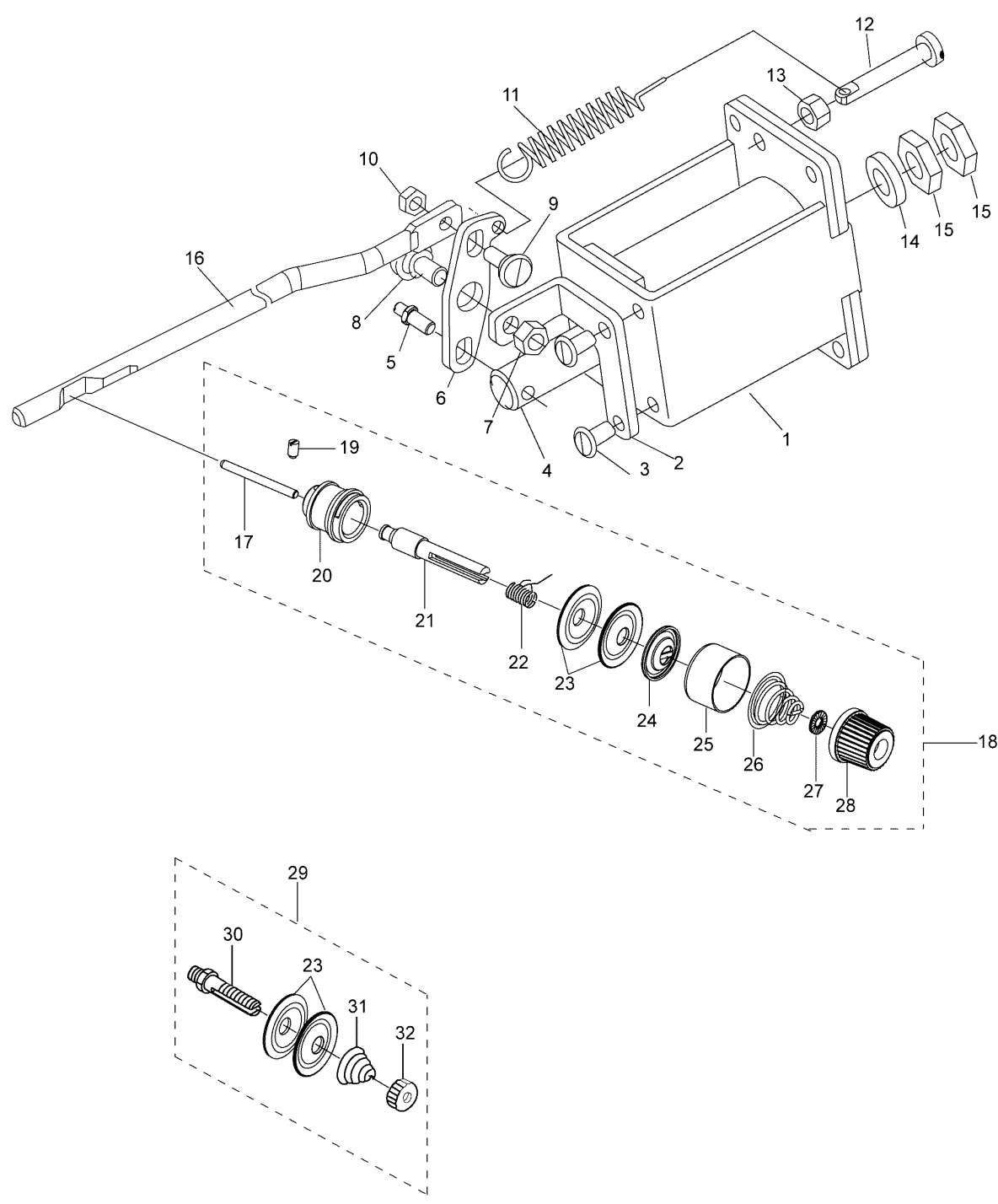
TENSION RELEASE AND THREAD TENSION
COMPONENTS (0512 99990005)



**TENSION RELEASE AND THREAD TENSION
COMPONENTS (0512 99990005)**

Item	Order number	Description	Qty.
1	0512 10008005	LOOSE WIRE SOLENOID COIL	1
2	0512 10014319	PINE LINE CRANK FRAME	1
3	0512 10010668	SCREW	2
4	0512 10008029	PINE LINE SOLENOID MANDREL	1
5	0512 10014320	SCREW	1
6	0512 10014316	SONG LINE CRANK	1
7	0512 10010133	NUT	1
8	0512 10014317	SCREW	1
9	0512 10014299	SCREW	1
10	0512 10002076	NUT	1
11	0512 10014356	SPRING	1
12	0512 10014323	SCREW	1
13	0512 10010133	NUT	1
14	0512 10008025	THRUST COLLAR	1
15	0512 10002853	SCREW	2
16	0512 10008007	TENSION RELEASE BAR	1
18	0512 10029142	SECOND THREAD TENSION ASSEMBLY	1
29	0512 10011493	FIRST THREAD TENSION ASSEMBLY	1

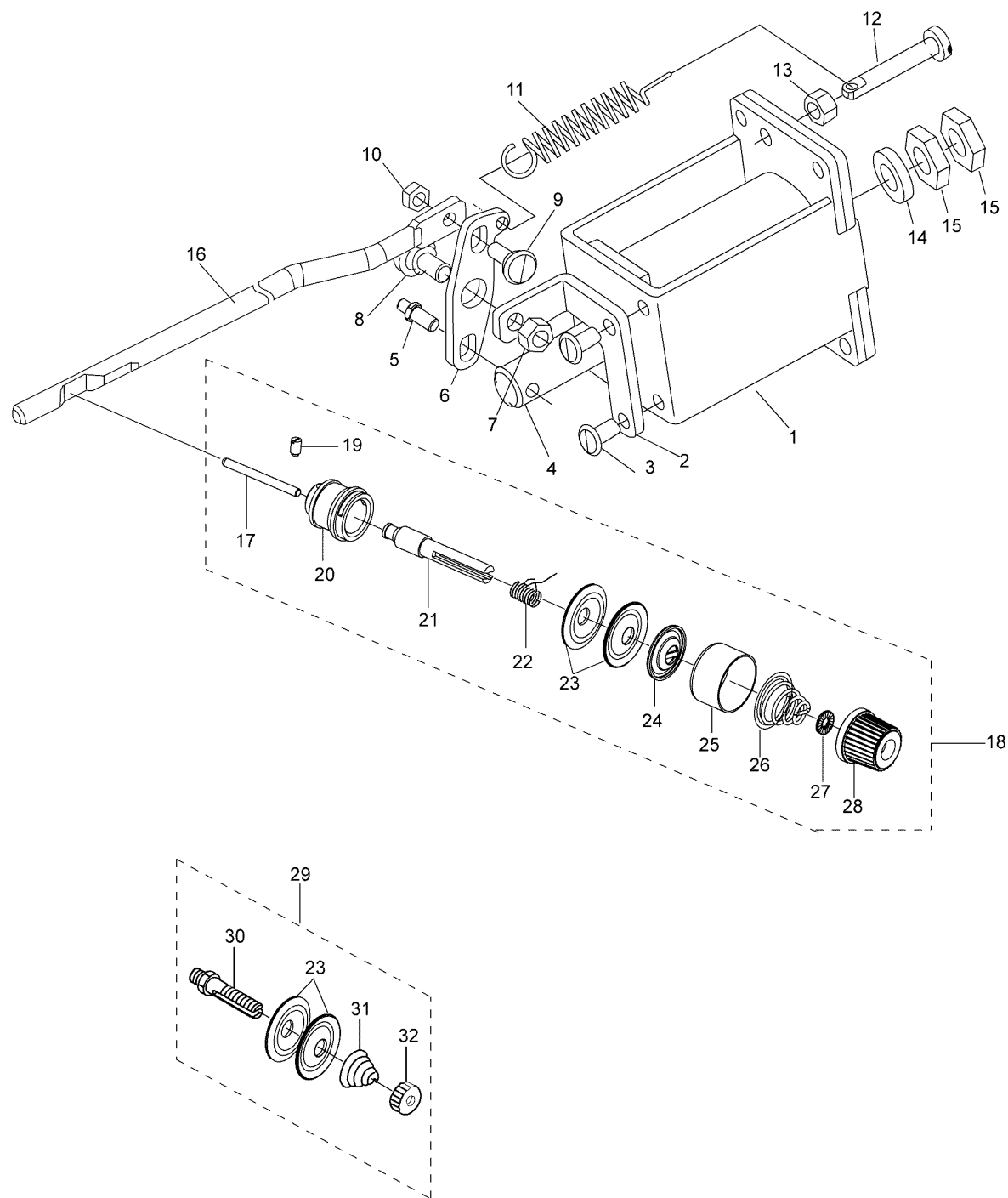
FIRST THREAD TENSION ASSEMBLY (0512
10011493)



**FIRST THREAD TENSION ASSEMBLY (0512
10011493)**

Item	Order number	Description	Qty.
30	0512 10004666	SCREW	1
31	0512 10004669	SPRING	1
32	0512 10004664	TENSION NUT	1

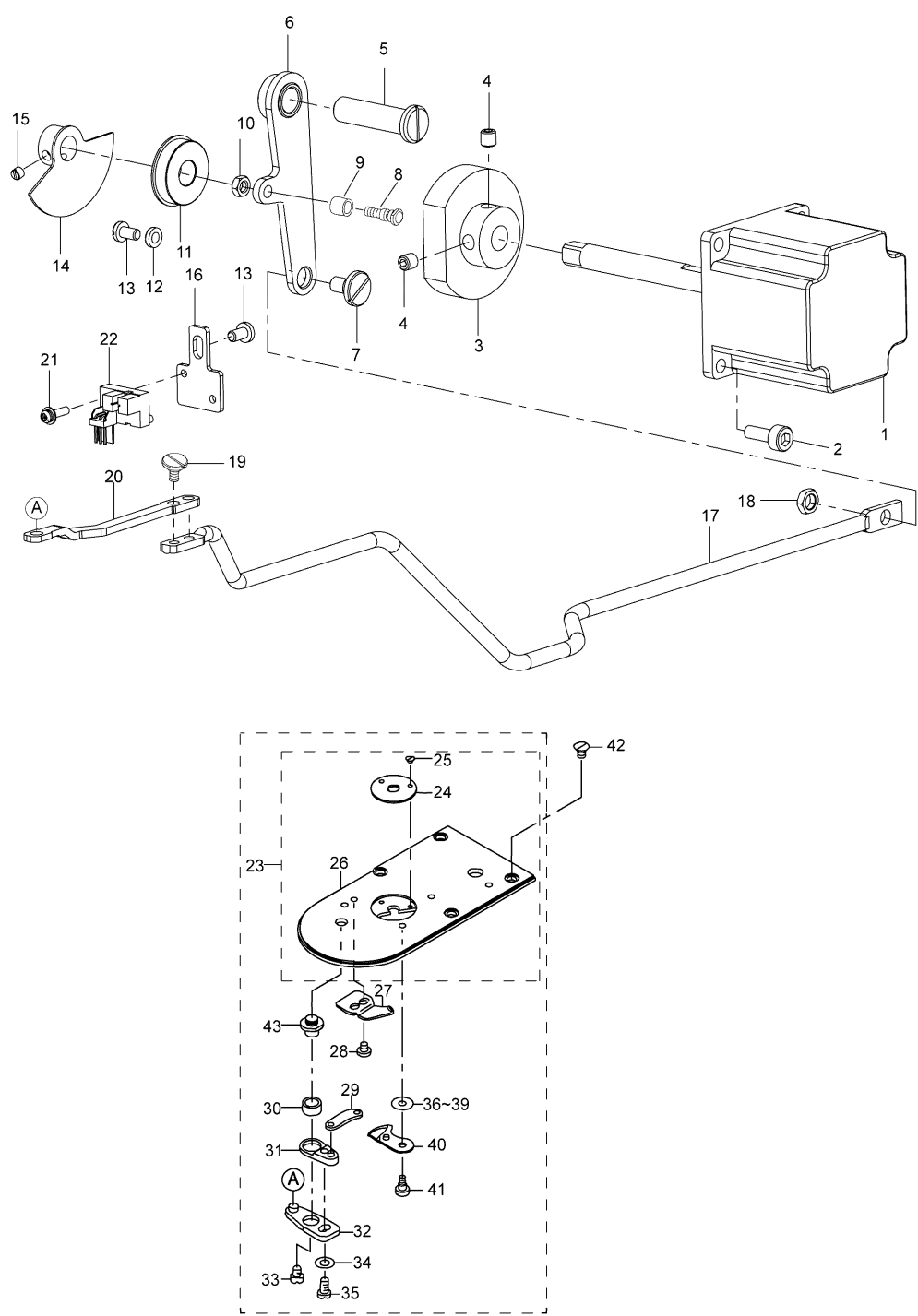
SECOND THREAD TENSION ASSEMBLY (0512
10029142)



**SECOND THREAD TENSION ASSEMBLY (0512
10029143)**

Item	Order number	Description	Qty.
19	0512 10004632	SCREW	1
20	0512 10004631	THREAD TENSION ROD, LARGE	1
21	0512 10004612	SCREW	1
22	0512 10004624	SPRING	1
23	0512 10004393	THREAD TENSION DISK	2
24	0512 10004625	THREAD TENSION DISK PRESSER	1
25	0512 10004598	THREAD TENSION DISK PRESSER	1
26	0512 10004626	SPRING	1
27	0512 10004633	ROTATING STOPPER	1
28	0512 10029143	THREAD TENSION NUT ASSEMBLY	1

THREAD TRIMMER MECHANISM COMPONENTS
(0512 99900006)



THREAD TRIMMER MECHANISM COMPONENTS

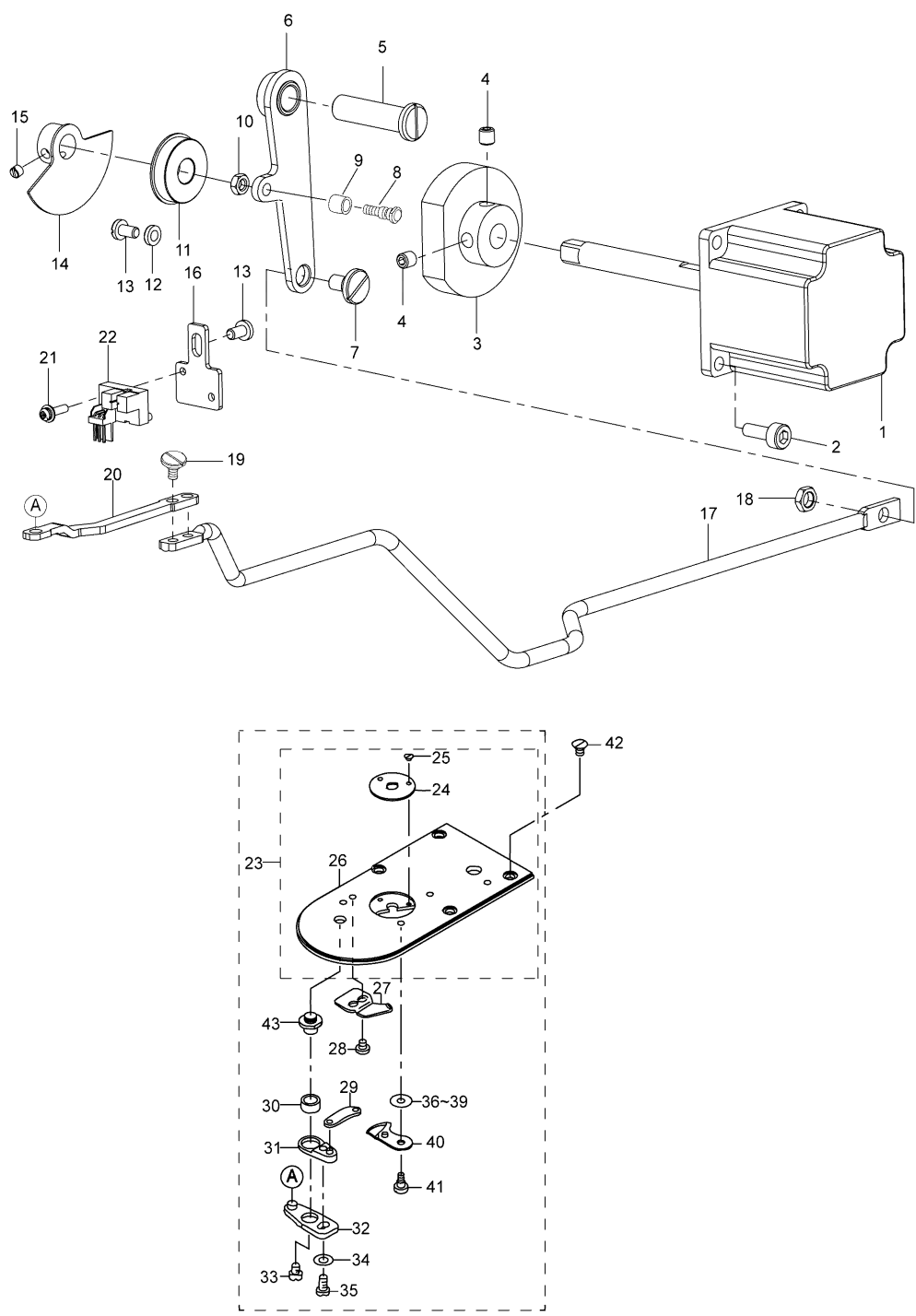
(0512 99990006)

Item	Order number	Description	Qty.
1	0512 10024983	SHEAR-LINE MOTOR	1
2	0512 10011644	SCREW	4
3	0512 10014347	TRIMMING CAM	1
4	0512 10011232	SCREW	2
5	0512 10014289	THREAD TRIMMER SHAFT	1
6	0512 10014339	THREAD TRIMMER LINK	1
7	0512 10014344	SCREW	1
8	0512 10014342	PIN	1
9	0512 10028245	PIN SET	1
10	0512 10014354	NUT	1
11	0512 10003601	BEARING	1
12	0512 10010741	WASHER	1
13	0512 10010668	SCREW	2
14	0512 10024630	SENSOR SLIT ASSEMBLY	1
15	0512 10011518	SCREW	2
16	0512 10014350	SHEAR-LINE SENSOR INSTALLATION SHEET	1
17	0512 10008078	CONNECTING BAR	1
18	0512 10010725	NUT	1
19	0512 10011142	SCREW	2
20	0512 10008006	SHEAR-LINE ROD CONNECTOR	1
21	0512 10010667	SCREW	1
22	0512 10026622	PHOTO SENSOR	1
23	0512 10014298	NEEDLE PLATE ASSEMBLY	1
27	0512 10011501	FIXING KNIFE	1
28	0512 10011499	SCREW	2
29	0512 10011453	MOVING KNIFE LINK	1
30	0512 10011502	THREAD CUTTING LEVER RING	1
31	0512 10010733	THREAD CUTTER LEVER ASSEMBLY, SMALL	1
32	0512 10010737	THREAD CUTTER LEVER ASSEMBLY, LARGE	1

THREAD TRIMMER MECHANISM COMPONENTS
(0512 99990006)

Item	Order number	Description	Qty.
33	0512 10011503	SCREW	1
34	0512 10011506	WASHER	1
35	0512 10009906	SCREW	1
36	0512 10007183	WASHER	1
37	0512 10007361	WASHER	1
38	0512 10007362	WASHER	1
39	0512 10007363	WASHER	1
40	0512 10011513	MOVING KNIFE ASSEMBLY	1
41	0512 10011500	SCREW	1
42	0512 10011511	SCREW	1
43	0512 10011455	SCREW	1

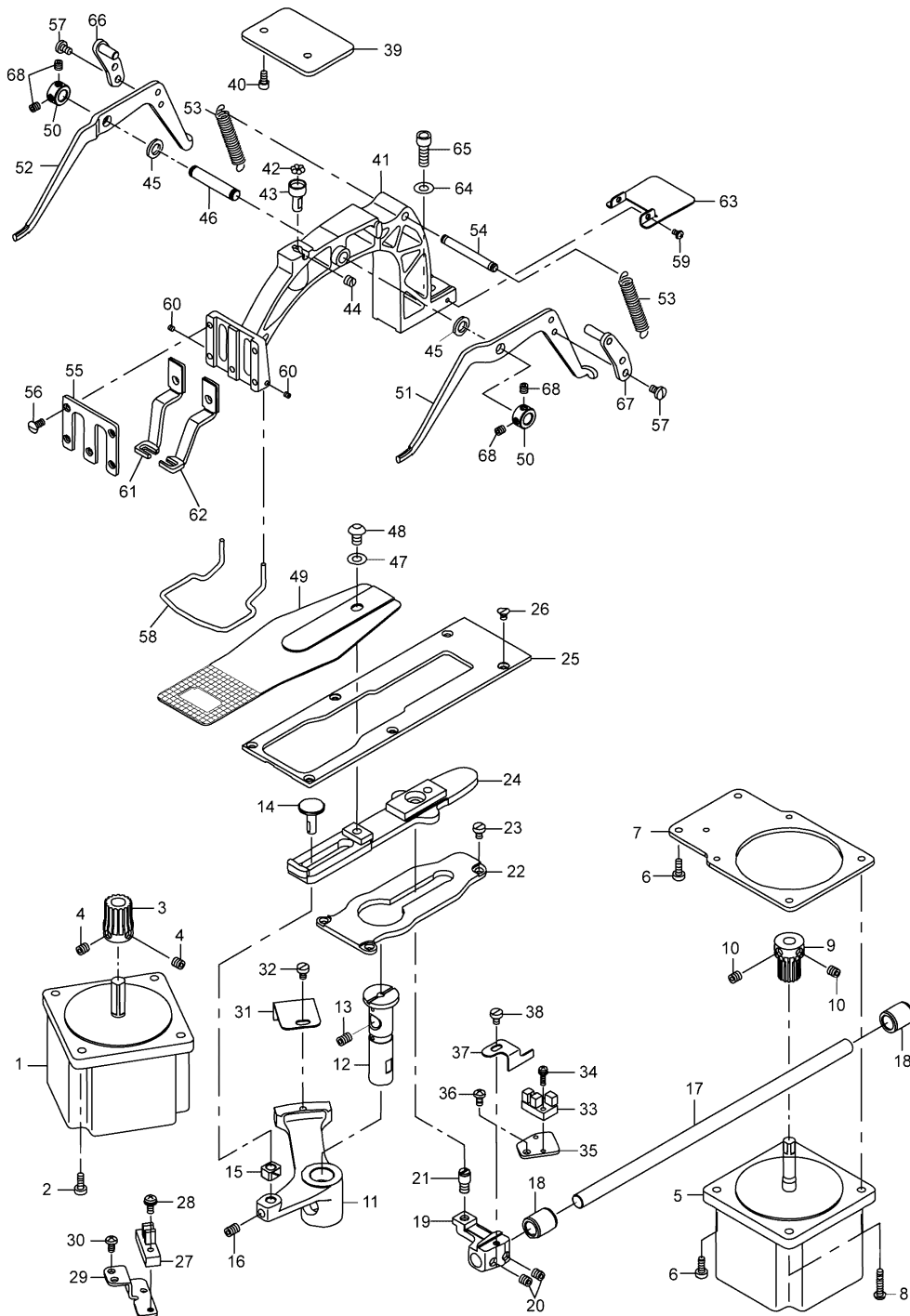
NEEDLE PLATE ASSEMBLY (0512 10014298)



NEEDLE PLATE ASSEMBLY (0512 10014298)

Item	Order number	Description	Qty.
24	0512 10004646	NEEDLE HOLE GUIDE	1
25	0512 10011509	SCREW	2
26	0512 10008027	NEEDLE PLATE	1

FEED MECHANISM COMPONENTS (0512 99990007)



FEED MECHANISM COMPONENTS (0512 99990007)

Item	Order number	Description	Qty.
1	0512 10024984	X FEED STEPPING MOTOR	1
2	0512 10000157	SCREW	4
3	0512 10011638	GEAR	1
4	0512 10011232	SCREW	2
5	0512 10024985	Y FEED STEPPING MOTOR	1
6	0512 10011644	SCREW	2
7	0512 10014358	Y-AXIS STEPPER MOTOR MOUNTING PLATE	1
8	0512 10000157	SCREW	4
9	0512 10011640	GEAR	1
10	0512 10011232	SCREW	2
11	0512 10014318	GEAR	1
12	0512 10011573	X HINGE AXIS	1
13	0512 10010678	SCREW	1
14	0512 10011562	SLIDE BLOCK STUD	1
15	0512 10011194	SQUARE BLOCK	1
16	0512 10010678	SCREW	1
17	0512 10014326	BUSHING, REAR	1
18	0512 10011571	BUSHING, REAR	2
19	0512 10011645	LENGTHWISE FEED ARM	1
20	0512 10011642	SCREW	2
21	0512 10011568	SCREW	1
22	0512 10014325	CLOTH FEED SUPPORT PLATE	1
23	0512 10011142	SCREW	3
24	0512 10014321	CLOTH FEED PLATE	1
25	0512 10014322	CLOTH FEED PRESSER PLATE	1
26	0512 10011566	SCREW	6
27	0512 10026623	PHOTO SENSOR	1
28	0512 10010667	SCREW	1
29	0512 10011592	SENSOR INSTALING BASE	1
30	0512 10011570	SCREW	2

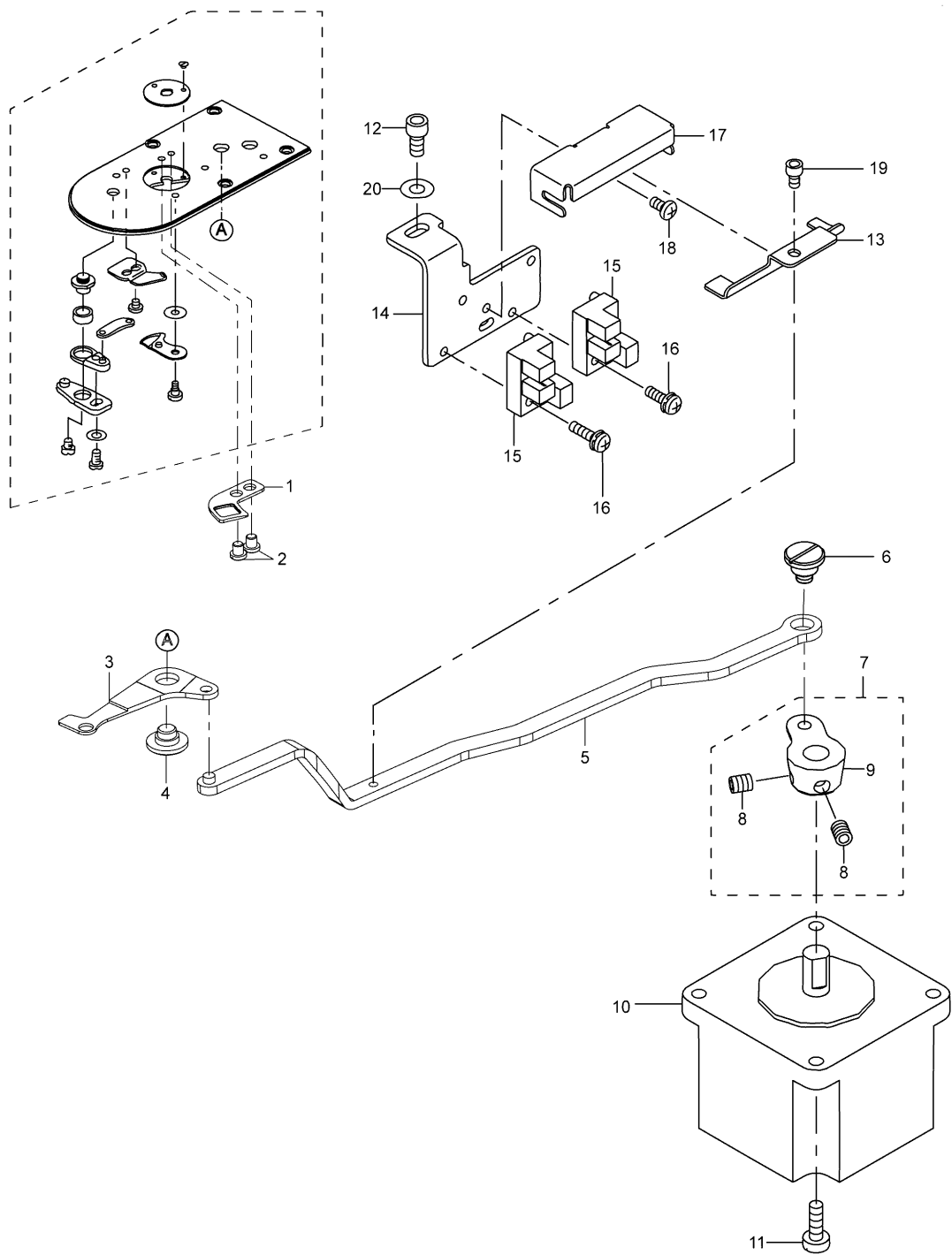
FEED MECHANISM COMPONENTS (0512 99990007)

Item	Order number	Description	Qty.
31	0512 10011517	CROSSFEED SENSOR SLIT	1
32	0512 10011142	SCREW	1
33	0512 10026622	PHOTO SENSOR	1
34	0512 10010667	SCREW	1
35	0512 10011572	SENSOR INSTALLING BASE	1
36	0512 10011570	SCREW	1
37	0512 10011591	LENGTHWISE FEED SENSOR SLIT	1
38	0512 10011590	SCREW	1
39	0512 10014300	SUPPORT PLATE	1
40	0512 10011559	SCREW	2
41	0512 10014357	FEED BRACKET	1
42	0512 10011574	WORK CLAMP FOOT MONTING BASE	7
43	0512 10011561	BALL RETAINER	1
44	0512 10011564	SCREW	1
45	0512 10014124	WASHER	2
46	0512 10011507	LIFTING LEVER SHAFT	1
47	0512 10011646	WASHER	1
48	0512 10011569	SCREW	1
49	0512 10011565	FEED PLATE	1
50	0512 10004600	THRUST COLLAR	2
51	0512 10011454	LIFTING LEVER, RIGHT	1
52	0512 10011567	LIFTING LEVER, LEFT	1
53	0512 10011558	CLOTH PRESSER SPRING	2
54	0512 10011456	SPRING SUSPENSION	1
55	0512 10011557	WORK CLAMP FOOT FACE PLATE	1
56	0512 10011150	SCREW	5
57	0512 10009906	SCREW	4
58	0512 10011556	FINGER GUARDE	1
59	0512 10011143	SCREW	2
60	0512 10003383	SCREW	2

FEED MECHANISM COMPONENTS (0512 99990007)

Item	Order number	Description	Qty.
61	0512 10011508	WORK CLAMP FOOT, LEFT	1
62	0512 10011505	WORK CLAMP FOOT, RIGHT	1
63	0512 10014359	HIDDEN_PLATE	1
64	0512 10011646	WASHER	1
65	0512 10010735	SCREW	1
66	0512 10024705	LEVER DRIVING PLATE ASSEMBLY	1
67	0512 10024706	LEVER DRIVING PLATE ASSEMBLY	1
68	0512 10013590	SCREW	4

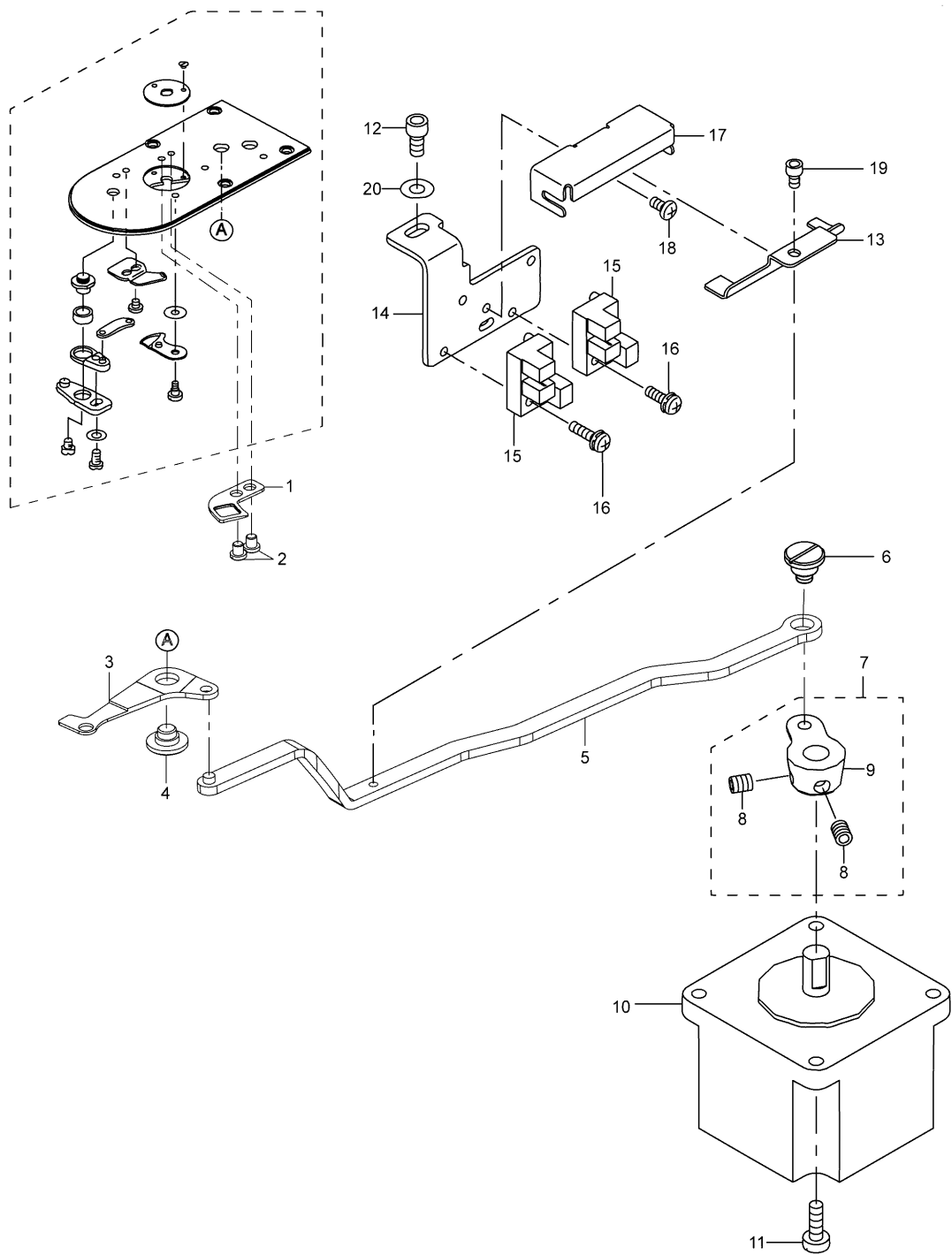
TC CLAMP COMPONENTS (0512 99990008)



TC CLAMP COMPONENTS (0512 99990008)

Item	Order number	Description	Qty.
1	0512 10014313	FIX COLLET	1
2	0512 10014328	SCREW	2
3	0512 10014307	MOVE COLLET	1
4	0512 10014305	SCREW	1
5	0512 10008019	TC CONNECTING LINK	1
6	0512 10014312	SCREW	1
7	0512 20006928	TC DRIVING ARM ASSEMBLY	1
10	0512 10024986	THREAD CLAMP MOTOR	1
11	0512 10012162	SCREW	4
12	0512 10010685	SCREW	1
13	0512 10014311	SENSOR SLIT	1
14	0512 10014309	SENSOR INSTALLING BASE	1
15	0512 10026622	PHOTO SENSOR	2
16	0512 10010667	SCREW	2
17	0512 10014306	DUST SUARD	1
18	0512 10011357	SCREW	1
19	0512 10011143	SCREW	1
20	0512 10002980	WASHER	1

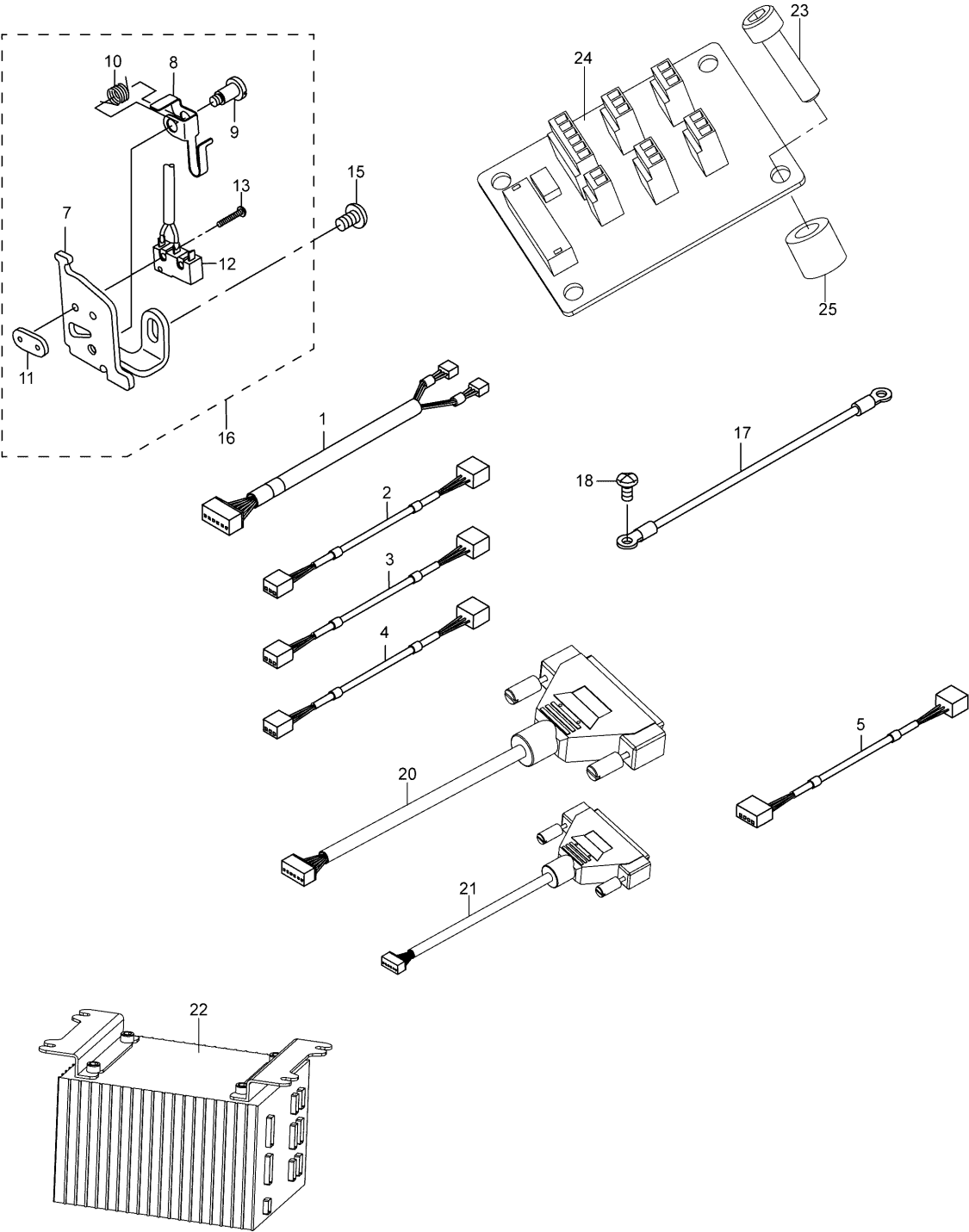
TC DRIVING ARM ASSEMBLY (0512 20006928)



TC DRIVING ARM ASSEMBLY (0512 20006928)

Item	Order number	Description	Qty.
8	0512 10012162	SCREW	2
9	0512 10014308	TC DRIVING ARM	1

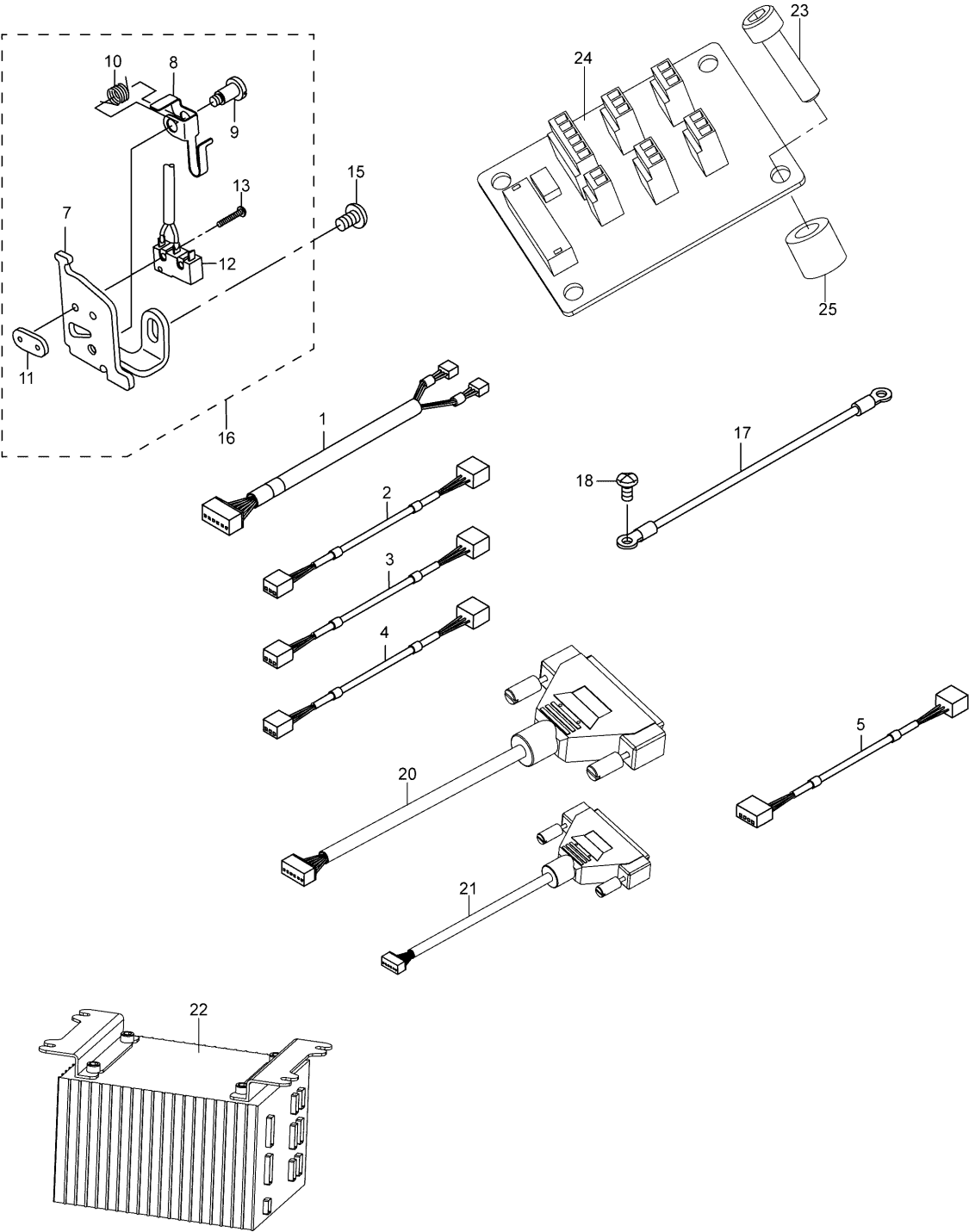
SENSOR COMPONENTS (0512 99990009)



SENSOR COMPONENTS (0512 99990009)

Item	Order number	Description	Qty.
1	0512 10024999	TH SENSOR CABLE ASM	1
2	0512 10024997	X SENSOR CABLE ASM	1
3	0512 10024998	Y SENSOR CABLE ASM	1
4	0512 10024995	PF SENSOR CABLE ASM	1
5	0512 10024994	TT SENSOR CABLE ASM	1
15	0512 10009456	SCREW	1
16	0512 20007527	SAFETY SWITCH ASSEMBLY	1
17	0512 10025000	HEAD GROUND CABLE A ASM	1
18	0512 10010668	SCREW	2
20	0512 10024993	THE SIGNAL OF TRANSFER PLANK	1
21	0512 10025009	D TYPE A PLUG	2
22	9800 170041 R	THE ELECTRICITY CONTROLS BOX	1
23	0512 10009103	SCREW	4
24	9800 512001	THE MACHINE HEAD TRANSFERS PLANK	1
25	0512 10024992	THE TRANSFERS PLANK PILLAR	4

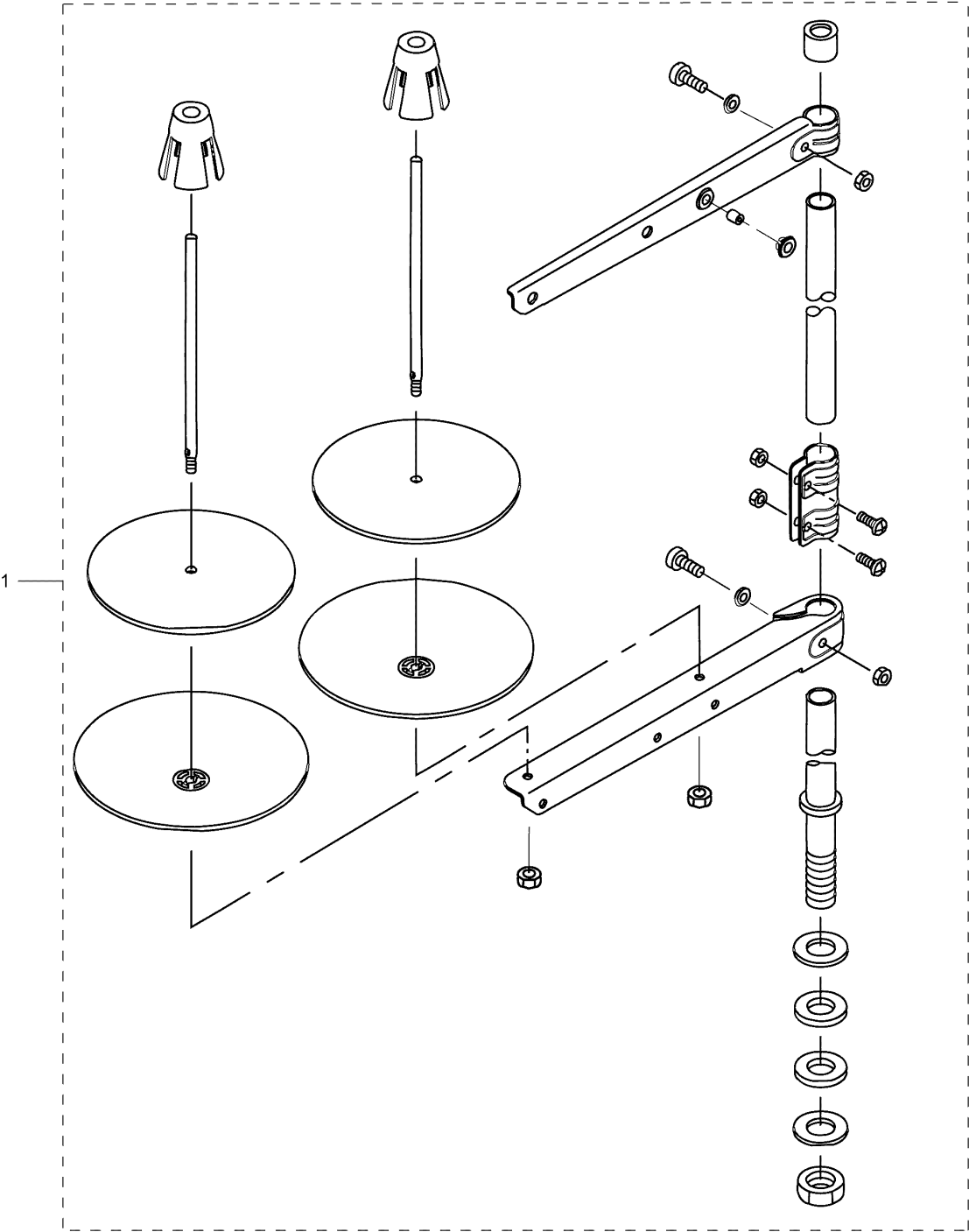
SAFETY SWITCH ASSEMBLY (0512 20007527)



SAFETY SWITCH ASSEMBLY (0512 20007527)

Item	Order number	Description	Qty.
7	0512 10014249	SAFETY SW BASE	1
8	0512 10014253	SAFETY SWITCH ARM	1
9	0512 10012612	SAFETY SW ARM SHAFT	1
10	0512 10008875	SPRING	1
11	0512 10005877	SAFETY SWITCH NUT	1
12	0512 10024996	SAFETY SWITCH CABLE ASSEMBLY	1
13	0512 10003045	SCREW	2

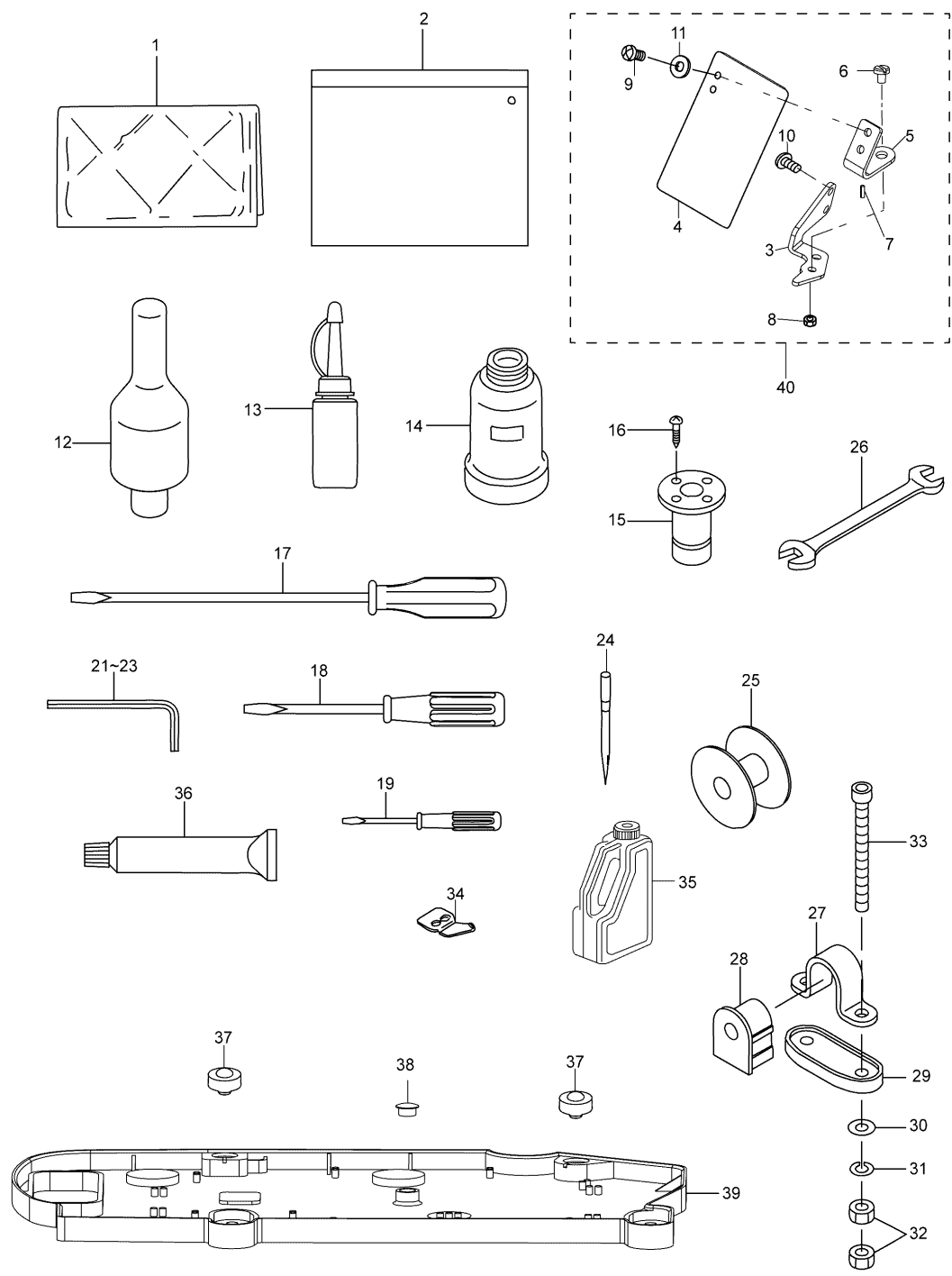
THREAD STAND COMPONENTS (0512 99990010)



THREAD STAND COMPONENTS (0512 99990010)

Item	Order number	Description	Qty.
1	0512 10007130	THREAD STAND ASSEMBLY	1

ACCESSORIES PART COMPONENTS (0512
aaaaann11)



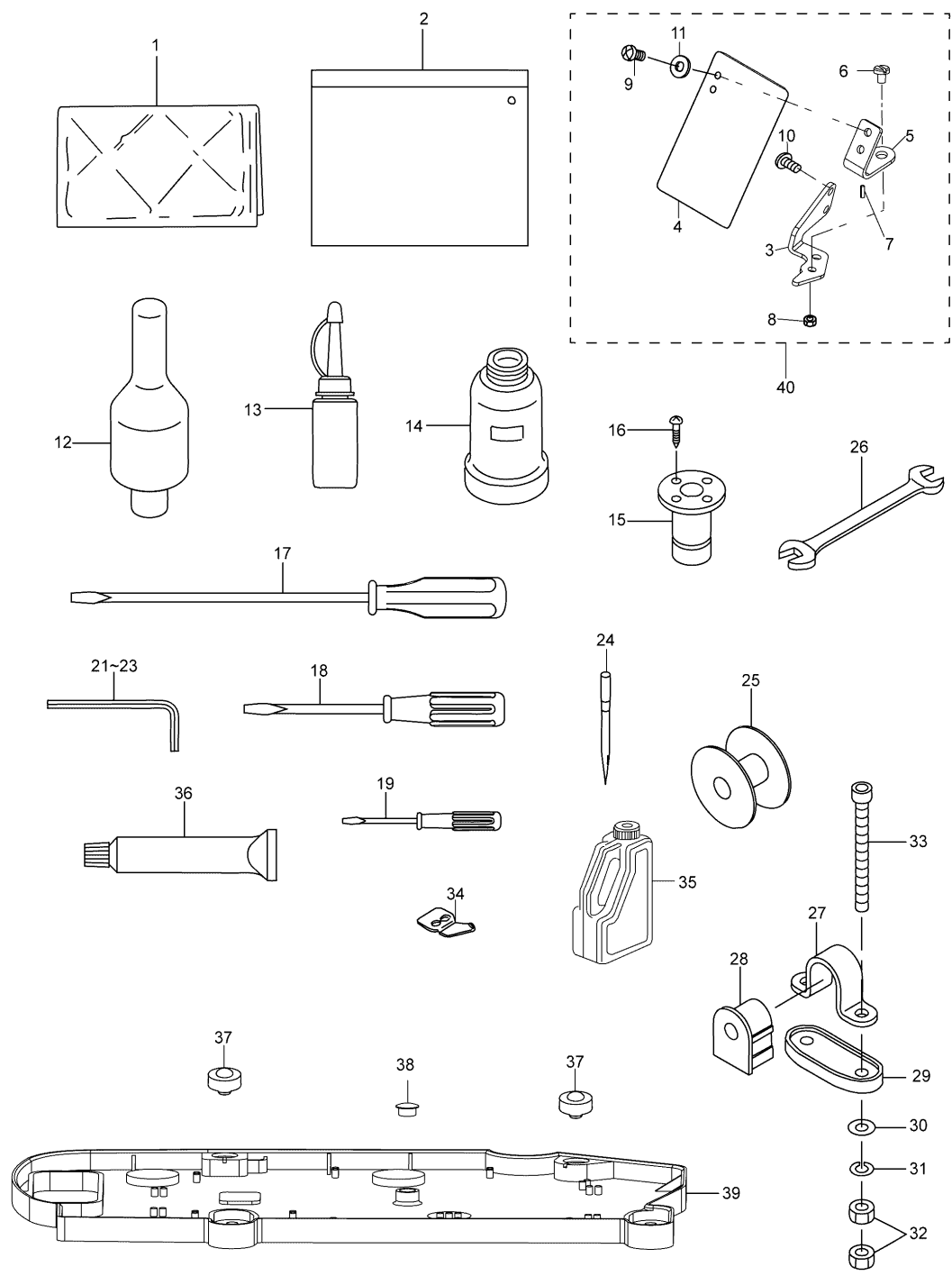
ACCESSORIES PART COMPONENTS (0512**aaaaaa11**

Item	Order number	Description	Qty.
1	0512 10029149	VINYL COVER	1
2	0512 10029059	ACCESSORY BOX	1
12	0512 10011749	HEAD SUPPORT BAR	1
13	0512 10005356	OILER	1
14	0512 10011681	OIL CAN	1
15	0512 10011683	OIL MANAGEMENT	1
16	0512 10003157	SCREW	4
17	0512 10010994	SCREW DRIVER LARGE	1
18	0512 10010995	SCREW DRIVER MIDDLE	1
19	0512 10013185	SCREW DRIVER SMALL	1
20	0512 10003368	WRENCH	1
21	0512 10009685	HEXAGONAL WRENCH SMALL	1
22	0512 10009687	HEXAGONAL WRENCH LARGE	1
23	0512 10009689	HEXAGONAL SPANNER	1
24	0512 10023286	NEEDLE	1
25	0512 10004592	BOBBIN	1
26	0512 10003369	WRENCH	1
27	0512 10011160	BED HINGE	2
28	0512 10011137	HINGE RUBBER	2
29	0512 10014251	BED HINGE RUBBER	2
30	0512 10003076	WASHER	4
31	0512 10011747	WASHER	4
32	0512 10003084	NUT	4
33	0512 10011147	SCREW	4
34	0512 10011501	FIXING KNIFE	1
35	0512 10004455	OIL BOX	1
36	0512 20009052	GREASE	1
37	0512 10013102	SUPPORT RUBBER	2
38	0512 10011136	RUBBER PLUG	1
39	0512 10031322	OIL TRAY	1

ACCESSORIES PART COMPONENTS (0512
aaaaaa11)

Item	Order number	Description	Qty.
40	0512 20012177	SAFETY PLATE ASSEMBLY	1

SAFETY PLATE ASSEMBLY (0512 20012177)

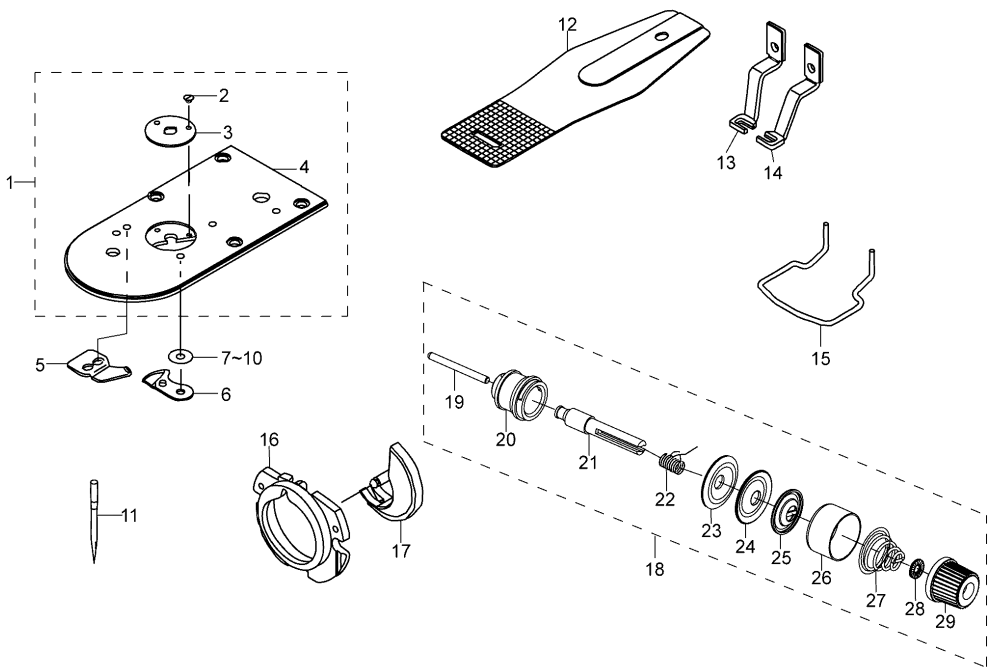


SAFETY PLATE ASSEMBLY (0512 20012177)

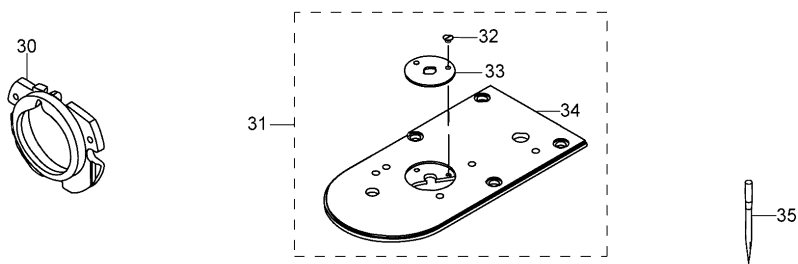
Item	Order number	Description	Qty.
3	0512 10011632	SAFETY PLATE INSTALLING BASE	1
4	0512 10011636	SAFETY PLATE	1
5	0512 10004725	SAFETY PLATE INSTALLING PLATE	1
6	0512 10011142	SCREW	1
7	0512 10002880	PIN	1
8	0512 10004507	NUT	1
9	0512 10011570	SCREW	2
10	0512 10011570	SCREW	2
11	0512 10011680	WASHER	2

1900B SERIES PARTS (0512 99990012)

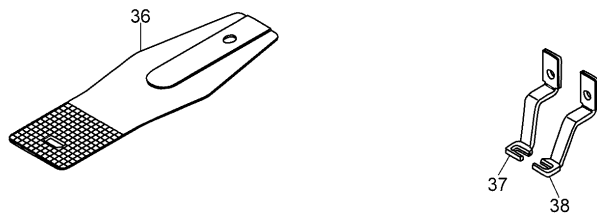
1900BHS:HEAVY MATERIAL(H)



1900BFS:UNDERWEAR(F) & 1900BMS:KNITTING(M)



1900BMS:KNITTING(M)

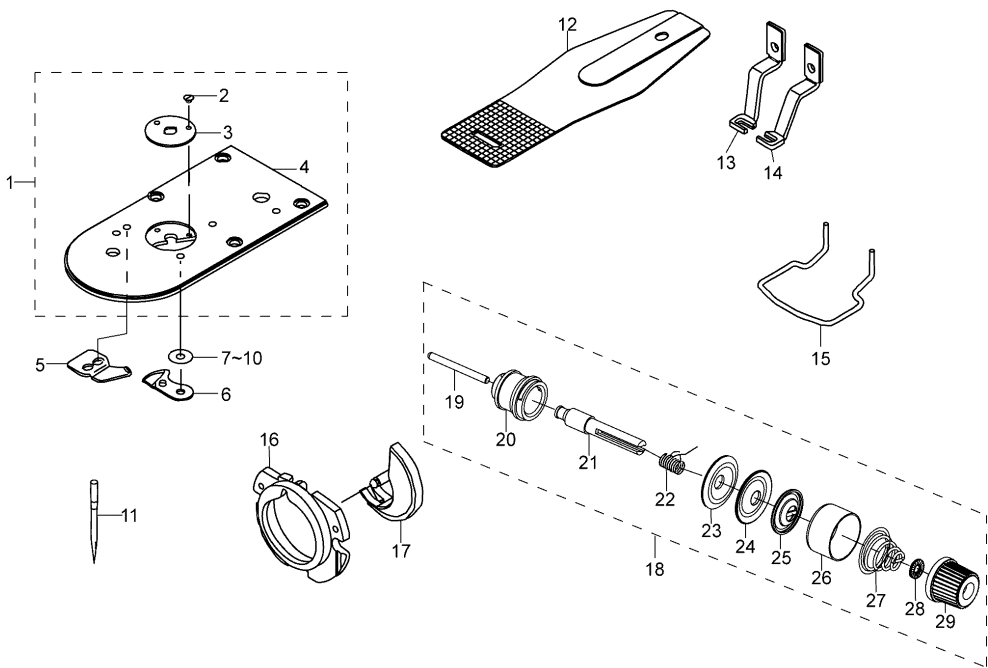


1900B SERIES PARTS (0512 99990012)

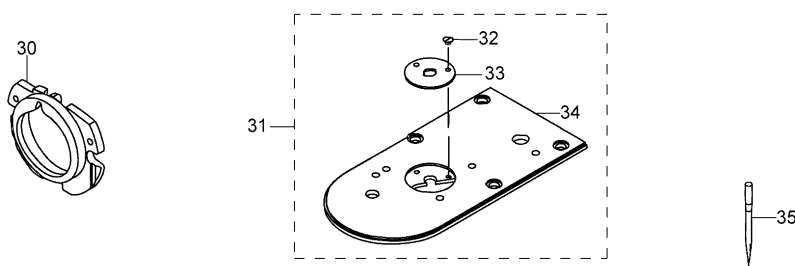
Item	Order number	Description	Qty.
1	0512 10024626	NEEDLE PLATE ASSEMBLY	1
5	0512 10011748	FIXING KNIFE	1
6	0512 10011694	MOVING KNIFE ASSEMBLY	1
7	0512 10007183	WASHER	1
8	0512 10007361	WASHER	1
9	0512 10007362	WASHER	1
10	0512 10007363	WASHER	1
11	0512 10004897	NEEDLE DPX17 (19#)	1
12	0512 10011751	FEED PLATE	1
13	0512 10011687	WORK CLAMP FOOT, LEFT	1
14	0512 10011691	WORK CLAMP FOOT, RIGHT	1
15	0512 10011695	FINGER GUARD	1
16	0512 10011750	SHUTTLE BACE RING ASSEMBLY	1
17	0512 10003834	INNER HOOK	1
18	0512 10029148	SECOND THREAD TENSION ASSEMBLY	1
30	0512 10011760	SHUTTLE BACE RING ASSEMBLY	1
31	0512 10026087	NEEDLE PLATE ASSEMBLY	1
35	0512 10004857	NEEDLE DPX5 (11#)	1
36	0512 10011755	FEED PLATE	1
37	0512 10011758	WORK CLAMP FOOT, LEFT	1
38	0512 10011759	WORK CLAMP FOOT, RIGHT	1

NEEDLE PLATE ASSEMBLY (0512 10024626)

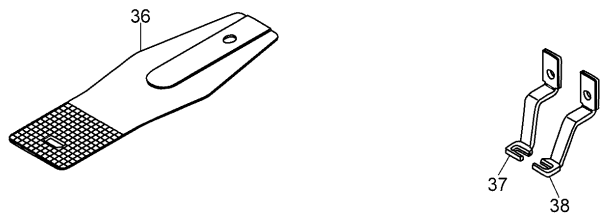
1900BHS:HEAVY MATERIAL(H)



1900BFS:UNDERWEAR(F) & 1900BMS:KNITTING(M)



1900BMS:KNITTING(M)

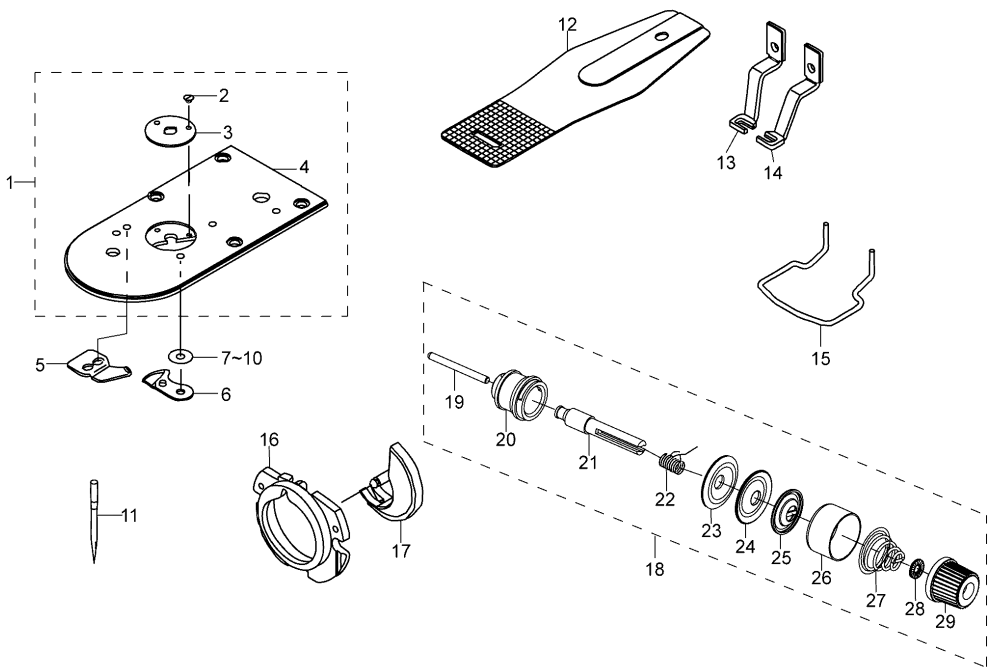


NEEDLE PLATE ASSEMBLY (0512 10024626)

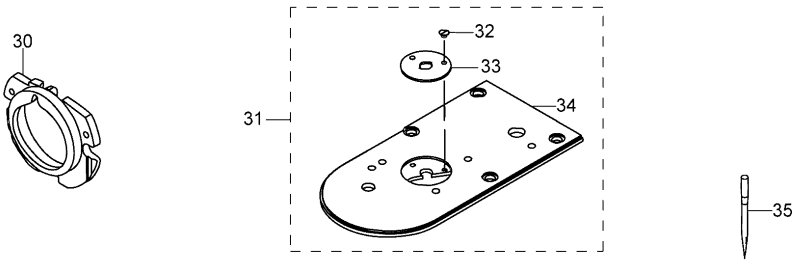
Item	Order number	Description	Qty.
2	0512 10011509	SCREW	2
3	0512 10004727	NEEDLE HOLE GUIDE	1
4	0512 10008027	NEEDLE PLATE	1

NEEDLE PLATE ASSEMBLY (0512 10026087)

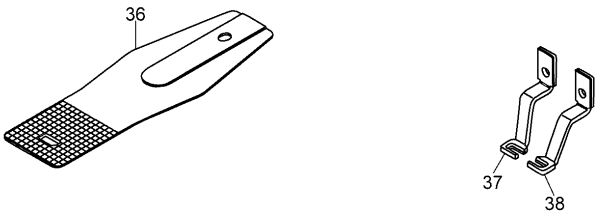
1900BHS:HEAVY MATERIAL(H)



1900BFS:UNDERWEAR(F) & 1900BMS:KNITTING(M)



1900BMS:KNITTING(M)

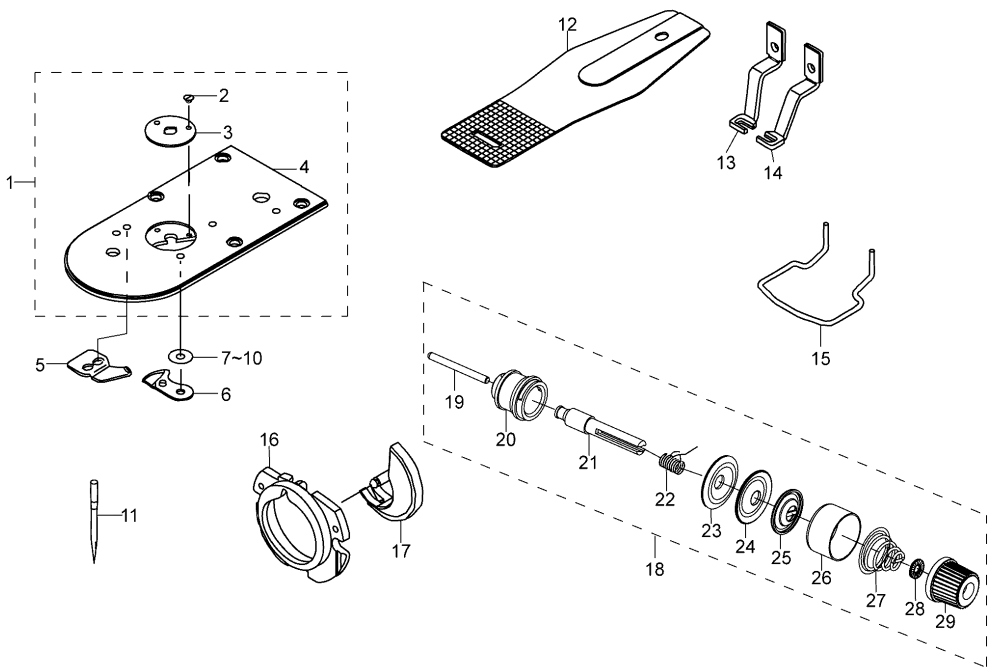


NEEDLE PLATE ASSEMBLY (0512 10026087)

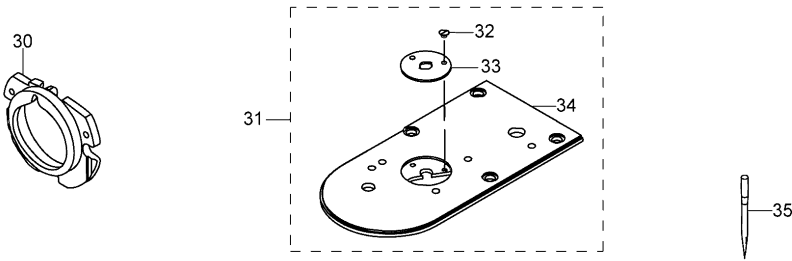
Item	Order number	Description	Qty.
32	0512 10011509	SCREW	2
33	0512 10011757	NEEDLE HOLE GUIDE	1
34	0512 10008027	NEEDLE PLATE	1

**SECOND THREAD TENSION ASSEMBLY (0512
10029148)**

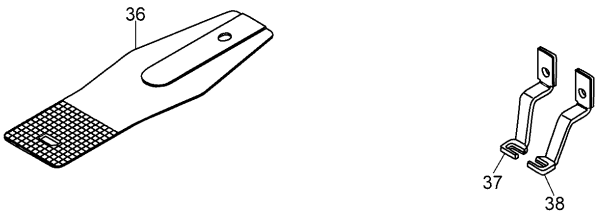
1900BHS:HEAVY MATERIAL(H)



1900BFS:UNDERWEAR(F) & 1900BMS:KNITTING(M)



1900BMS:KNITTING(M)



**SECOND THREAD TENSION ASSEMBLY (0512
10029143)**

Item	Order number	Description	Qty.
19	0512 10008026	TENSION RELEASE PIN	1
20	0512 10004631	THREAD TENSION ROD, LARGE	1
21	0512 10004612	SCREW	1
22	0512 10004730	SPRING	1
23	0512 10004393	THREAD TENSION DISK	1
24	0512 10004393	THREAD TENSION DISK	1
25	0512 10004625	THREAD TENSION DISK PRESSER	1
26	0512 10004598	THREAD TENSION DISK PRESSER	1
27	0512 10011827	SPRING	1
28	0512 10004633	ROTATING STOPPER	1
29	0512 10029143	THREAD TENSION NUT ASSEMBLY	1

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9800 170042	AC SERVO MOTOR	32
0512 99990011	ACCESSORIES PART COMPONENTS	4
0512 10029059	ACCESSORY BOX	76
0512 10004497	ADJUSTING PLATE	29
0512 10008940	ARM THREAD GUIDE A	23
0512 10011139	ARM THREAD GUIDE B	23
0512 20009077	BALANCE COVER	22
0512 10007984	BALANCE CRANK PIN	39
0512 10011561	BALL RETAINER	63
0512 10003467	BEARING	31
0512 10003547	BEARING	32
0512 10023508	BEARING	32
0512 10023509	BEARING	32
0512 10023510	BEARING	32
0512 10023511	BEARING	32
0512 10025863	BEARING	32
0512 10003533	BEARING	32
0512 10009777	BEARING	35
0512 10003533	BEARING	39
0512 10009776	BEARING	39
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0512 10023519	BEARING	43
0512 10012777	BEARING	44
0512 10003601	BEARING	48
0512 10003601	BEARING	57
0512 10014280	BEARING BUSH A	31
0512 10014362	BEARING BUSH B	32
0512 10014264	BEARING BUSH C	32
0512 20009075	BED COVER LEFT	22
0512 20009076	BED COVER RIGHT	22
0512 10011160	BED HINGE	22
0512 10011160	BED HINGE	76
0512 10014251	BED HINGE RUBBER	76
0512 10004592	BOBBIN	43
0512 10004592	BOBBIN	76
0512 10003781	BOBBIN CASE ASM	43
0512 10029139	BOBBIN FITTING BASIS COMPL	29
0512 10000736	BOBBIN LEVER	29
0512 10029035	BOBBIN THREAD TENSION ASSEMBLY	22
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0512 10006151	BOBBIN WINDER REGULATOR	29
0512 10006152	BOBBIN WINDER REGULATOR AXIS	29
0512 10004383	BOBBIN WINDER SWING PLATE	29
0512 10004684	BOBBIN WINDER WHEEL	29
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0512 10011571	BUSHING, REAR	62
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0512 10008229	CABLE CLIP	44
0512 220024	CLAMPING SET 2	4
0512 220074	CLAMPING SET 7	4
0512 220084	CLAMPING SET 8	4
0512 220094	CLAMPING SET 9	4
0512 220144	CLAMPING SET 14	4
0510 220074	CLAMPING SET 16	4
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0512 10010643	SCREW	31
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0512 10011232	SCREW	31
0512 10014272	SCREW	31
0512 10014282	SCREW	31
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0512 10011232	SCREW	31
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